RXi HMI User Manual GFK-3231A

Jan 2022

RXi HMI USER MANUAL







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Warnings and Caution Notes as Used in this Publication

A WARNING

Warning notices are used in this publication to emphasize that hazardous voltages, currents, temperatures, or other conditions that could cause personal injury exist in this equipment or may be associated with its use.

In situations where inattention could cause either personal injury or damage to equipment, a Warning notice is used.

ACAUTION

Caution notices are used where equipment might be damaged if care is not taken.

Note: Notes merely call attention to information that is especially significant to understanding and operating the equipment.

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Section 1: Introduction

The RXi HMI is an operator interface ready for local and machine visualization needs. Powered by Movicon.NExT WebHMI software, the RXi HMI offers intuitive 2D and 3D graphics, multi-touch gesture support, and historical trending. It supports a wide variety of OT protocols, OPC UA and MQTT for remote connectivity, and supports HTML5 for remote visualization. The RXi HMI is industrial environment ready with ATEX, UL Hazloc, Marine, and IP66 certifications. Web HMI project files can be configured and deployed to the RXi HMI using the Movicon.NExT configuration tool which can be installed on a separate computer or laptop."

1.1 Movicon Development Help

This documents centers on configuration of the RXi HMI hardware. For help with the Movicon WebHMI development environment, please consult the Movicon User Manual listed in the following section.

1.2 Related Documentation

Related Documentation	Document Number
RXi HMI User Manual	GFK-3231
RXi HMI Secure Deployment Guide	GFK-3232
RXi HMI Quick Start Guide	GFK-3233
Movicon.NExT User Manual	-
Industrial Security in SCADA Systems: IEC 62443-3-3 Certification	-

1.3 Revision History

Rev	Date	Description
A	Nov 2021	Initial Release



Section 2: Hardware Specification

2.1 RXi HMI

	Display Size	12"	15"	19"	I	24"	
	Resolution	1280 x 800 WXGA		1920 x	1080 Full HD		
	Format	Widescreer	n (16:10)		Widescreen	(16:9)	
	Orientation			Landscape	<u>.</u>		
	Reading Angle (°)	176 (H) /	176 (V)	170 (H) / 170 (V)	178 (H) / 178 (V)		
	Display Off-Color			Black			
	Contrast	1000):1	800:1	1000:1	5000:1	
Display	Brightness (cd/m2)	400 (1000 with O Scree	utdoor SLR	450 (1000 with Outdoor SLR Screen)	350	300	
	Colors	16.2 Million					
	MTBF Backlighting	50,000 h (at 25°C)					
	Backlight	LED, Dimmable via Software					
	Chipset	AMD Embedded G-Series SOC					
	Chipset Drivers	AMD 2.16.12.341RL					
	Processor			GX-412GC			
Processor	# of cores/TDP			4/15W			
	CPU frequency/L2 Cache		G	X-412GC: 1.2G			
	GPU frequency	GX-412GC: 300MHz					
	AMD Graphics Driver	20.50.23.01L					
Memory	Capacity		4GB DDR3L	(Soldered with E	ECC, -40°C ~ 8	35°C)	
	Internal	64 MLC SSD (SATA Slim, -40°C ∼ 85°C)			2)		
Storage	External Slot	1 x External Mi	cro SD/ SDHC	Card Slot (up to	32GB)		
Watchdog Timer	Timer Levels		255 tir	ner levels, set up	by software		
Operating Control	Method			Touch			
	Technology		Pr	ojected Capacitiv (PCT/PCAP			
Touchscreen	Touch Sensor			Multi-touch (Ten-Point een only makes s er. No cursor dis	h) sound when c		



	Display Size	12"	15"	19"		24"
	Port 1			4 x 10/100/10		
		1		Base T Ethernet		
Interfaces	Port 2			1.3mm ²), strip-length 10 i-Pin Connector, 1 1.3mm ²),	mm) Isolated, use 2	
				strip-length 10		
	Port 3			2 x USB 3.0 (Typ 2 x USB 2.0 (Typ		
	Port 4			1 x DisplayPo	ort	
	Port 5			1ic In (Mono) (3.		
	Port 6		1 x Lir	ne Out (Stereo) (3	3.5mm Jack)	
Status Indicators	Front Bezel Tri-color LED			Amber / Green	/ Red	
	On-board Buzzer	Y	′es (85dB so	und level with 80)mA mean cu	ırrent)
Power-Supply	Voltage [V]	(3-Pin Conne		+24VDC ±1(d, use 28-14AW(7 in-lbs (0.19Nm	G (0.2-1.5mm	n²) wire rated 90C,
Power Consumption	Maximum Wattage [W]	19 W		19 W	19 W	43 W
	Front-Side	IP66 & Type 4/4X (When Installed to a suitable Wall/Panel)				
Protection- Class/Installation	Back-Side	IP20/Open Type product for mounting in an ultimate enclosure Pollution Degree 2 environment				
Operating System	Installed Standard	Windows 10 IOT Enterprise LTSC				
Software Tools	Tool 1	Secure & Trusted Boot Capability				
Software roois	Tool 2	DHCP-Clien	t, Web Brow	/ser (IE or Google	e Chrome), Ja	ava JRE Capability
Secure & Trusted Boot	Item 1			On-Board TPN	12.0	
	Housing	Aluminum Die Casting (Front)				
Design	Construction Type	(Detach	able Module	Modular s; Computer, Mo	onitor, Touch	Display, DIO)
	Cooling	Natural Convection (Fanless Passive Cooling)				
	Operating Temperature			-20°C to +65		
	Storage Temperature			-30°C to +70	-	
Environmental	Operating Humidity		85% R	H (non- condens		
	Operating Altitude			10000 ft. (3.00		
	Vibration	10G peak a	acceleration	Iz (Random) / Op (11 msec. duratio	on)/operation	IEC 60068-2-27
Mounting	Panel Cutout Dimensions (mm)	317 (W) 214. (H)		398 (W) 245.5 (H)	482 (W) 297 (H)	581 (W) 360 (H)
-	VESA Mounting	75 x 7	75		100 x 10	0
	Hardware Included			Mounting Cla		
	Net Weight (kg)	3.8		5.1	6.9	9.0
Physical Specification	Dimensions (mm)	329.1(226.8((H)	410.2(W) 257.6(H)	500(W) 315(H)	600(W) 382(H)
		66(D)	65(D)	70(D)	71(D)



	Display Size	12"	15"	19"	24"
Certifications	Certifications	UL and cUL Cl Locatio	ass 1 Division ns (UL/CSA 61 Zone 2/22 Ha IECEE 0 UL TYPE	on Technology Equipment (UL, 2: Programmable Controllers f 010-2-201, UL 121201, CSA C zardous Locations(IEC/EN 600 7, IEC/EN 60079-31) CB Scheme (IEC 61010-2-201) 4 & 4X, IP66 (ANSI/IEC 60529) farine: DNV, ABS, BV, LR	for Use in Hazardous 22.2 No. 213) 79-0, IEC/EN 60079-



2.2 RXi HMI Motherboard Specifications

ltem	Description			
Board Size	170mm x 113mm			
CDU Support	AMD® Embedded G-Series			
CPU Support	AMD® GX-412GC, Quad-Core, 2M Cache, 1.2GHz, 15W			
Manage Caract	4GB DDR3L (Soldered with ECC, -40°C ~ 85°C)			
Memory Support	Supports Single Channel DDR3 1066/1333MHz			
	AMD Radeon [™] R3E GPU			
	DirectX® 11.2, OpenGL 4.3, OpenCL™ 1.2 graphics support			
Graphics	1 x DP++			
diapines	1 x LVDS			
	DP++: resolution up to 4096x2160 @ 30Hz			
	LVDS: dual channel 24-bit, resolution up to 1920x1200 @ 60Hz			
BIOS	AMI SPI 64Mbit			
Storage	1 x Micro SD			
Storage	1 x SATA 3.0 (7+15pin)			
Ethernet	2 x Intel® I210IT, -40 to 105°C PCIe (10/100/1000Mbps)			
	2 x USB 3.0			
	1 x RS-232			
	1 x RS-485			
Outside I/O	1 x Line-out			
	1 x Mic-in			
	2 x GbE (RJ-45)			
	1 x DP++			
	1 x Power Button			
Internal I/O	1 x LVDS LCD Panel Connector			
	1 x AIO/DIO 1x30pin Connector (JAE TX24-30R-10ST-H1E)			
Battery	CR2032 Coin Cell			
Audio	Codec:92HD73C			
Expansion	1 x Mini PCIe (PCIe/USB 2.0)			
Expansion	1 x M.2 E key 2230 (PCIe/USB 2.0)			
Security	TPM2.0			
Watchdog Timer	System Reset			
	Programmable via Software from 1 to 255 Seconds/Minutes			
Temperature	Operating: -30 to 85 °C			
	Storage: -30 to 85 °C			
Humidity	Operating: 10 to 90% RH			
	Storage: 10 to 90% RH			
OS Support	Windows 10 IoT Enterprise 2019 LTSC (x64)			



Section 3: RXi HMI Windows Activation

The preloaded Windows 10 IOT Enterprise image on RXi HMI is activated by Default. The product key is embedded with the Windows.

By default, the user must enable each device for activation.

Each device is subject to one of three potential states :

Activated State: If the device is connected to the Internet, the device will automatically activate over the Internet (Figure 1).

Figure 1: Activated State

Windows i	s activated	Read the Microsoft Softw	vare License Terms
Product ID	: 00360-2000	0-00002-AA921	Change product ke

Deferred Activation State: If the device is not connected to the Internet, it will remain in a **deferred activation state** (Figure 2).

Figure 2: Deferred Activation state

Connect to the Internet to activate Windows.	Read the Microsoft Software
	License Terms
Product ID: 00360-20000-00002-AA921	Sectivate Windows

Note: The Windows Activation dialog box will display **Connect to the Internet to Activate Windows**, but it may not display the **Activate Windows** icon nor reduce functionality.



Not Activated State: If the device connects to the Internet and the activation attempt fails due to an invalid licensing key or one that has exceeded its activation allotment, it will enter a Not Activated state.

Figure 3: Not Activated State

Windows activation	
Windows is not activated. Read the Microsoft Software Licer	ise Terris
Product ID: 00308-40000-00001-AAOEM	Sectivate Windows

After a device has been activated, it will remain activated unless a significant change triggers a need to reactivate the device, such as a motherboard replacement or completely reimaging the device.



Section 4: Movicon WebHMI Configuration

4.1 Movicon WebHMI Configuration

4.1.1 Deploying Movicon WebHMI projects in RXi HMI

This topic shows you how to transfer the project to an RXi HMI.

The steps to deploy the project correctly are:

- 1. Launch the Movicon.NExT 4.1 editors from the desktop shortcut or the Start Menu.
- 2. Create a new Movicon project by choosing the **WebHMI Project Wizard** model from the Startup Page. The user can open the already created project by clicking **Open Existing Project**.

Figure 4: WebHMI Project Wizard

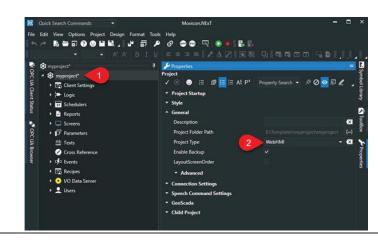


3. Add required screens, graphical objects, tags, and configure drivers.

Note: Check the <u>Movicon NExT 4.1 User Manual</u> or online/local help for more details about the configuration of Movicon WebHMI Project.

4. The **Project Type** property is one of the project properties that is used to set the project as a **WebHMI** type. When setting the project as a WebHMI, the Project Explorer, Toolbox and Animation Explorer, and Command windows will only show the resources, animation objects, and commands that are supported while visualizing and using Web Client WebHMI.

Figure 5: Properties





This property setting is particularly useful when:

- planning to develop a project that includes only those functions supported by WebHMI,
- needing to verify the compatibility of a previously developed project with WebHMI visualization. Any objects and symbols used in the project and not supported by WebHMI will be highlighted as shown in Figure 6.

Figure 6: Datalogger

		Day	Week	Month		recording
LocalTimeCol	I ReasonCo	ol cas				
						sin
						#0
						cos
						#0
						#0
						6
					00	4
		Refresh			Cav -	Ċ

5. Select the command from the **Options -> Create WebHMI (SVG/HTML5)** menu from the project's toolbar that starts the project's export to SVG as shown below:

Figure 7: SVG





6. Once the export process has terminated, the user will be prompted to confirm whether or not to deploy and run the Web Server and Project on remote HMI as shown in Figure 8. Select **Yes** and the Deploy Project window will display.

Figure 8: Run Server Remotely

Please C	onfirm	×
?	Deploy completed. Run WebHMI Server remotely (Yes) or locally (No)?	
	Yes No Cancel	

7. The Deploy Project window allows you to deploy the project on the RXi HMI along with the I/O Data Server and Web Server which are needed to run the WebHMI locally on the HMI. Enter User and Password as shown in green color. Provide the IP Address of the RXi HMI and port as 5002 <IP Address of RXi HMI:5002> as shown in the blue color box. Finally, click on Connect Commands as shown in the red color box of Figure 9.

Check the Deploy Project Window section for a detailed view of the different Parameters.

Note: The default user and password are Admin@123

		Deploy Project	
▲ Profilo Info			
Profiles	DefaultProfile	▼ New Save	Delete
Profile Nam	e	DefaultProfile	
User		Admin@123	
Password		•••••	
Host		https:// 192.168.29.73:5002	
Reconnectio	on Timeout		0 3
Reconnectio	n Timeout etentive Files	✓	0
Reconnectio		~	0 :
Reconnectio Overwrite R		✓ Disconnect	0
Reconnectio Overwrite R	etentive Files Connect		0
Reconnectio Overwrite R	etentive Files Connect Target M	Disconnect	0
Reconnectio Overwrite R	etentive Files Connect Target M Dep	Disconnect achine: Control Commands	0 :
Reconnectio Overwrite R	etentive Files Connect Target M Dep	Disconnect achine: Control Commands ploy Server and Project	0 :
Reconnection Overwrite R	etentive Files Connect Target M Dep	Disconnect achine: Control Commands oloy Server and Project elete remote project	0 :

Figure 9: Deploy Project



Figure 10: Error Validation

8. After clicking on **Connect**, the application will prompt for server certificate information. Click on **Yes** to continue with an unsecured connection. The user needs to create a self-signed certificate. The steps to create a self-signed certificate are in Section 4.1.4, *Self-Signed Certificate Generation* Steps.

Please Co	nfirm
?	Error validating server certificate. Do you want to continue using an unsecure connection?
	Yes No

9. The user will be prompted to deploy the I/O Data Server if not found on the RXi HMI as shown below. Click **Yes** to start uploading the I/O Data Server to RXi HMI.

Figure 11: IO Data Server Upload	
Please Confirm	×
I/O Data Server not found on target machine. Start upload?	
Yes No	

10. The user will be prompted to deploy the WebHMI Server if not found on the RXi HMI as shown below. Click **Yes** to start uploading the WebHMI Server to RXi HMI.

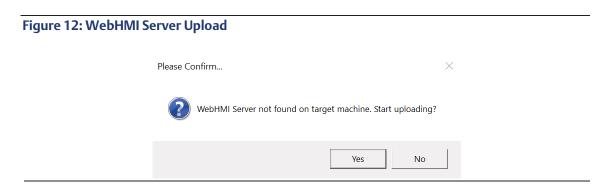




Figure 13: Deploy Project

Deploy	Project	×
Reconnection Timeout		
Overwrite Retentive Files		
← Commands		
Connect	Disconnect	
Target Machine: (Control Commands	
Deploy Serve	er and Project	
Delete ren		
Start	Servers	
 Advanced Servers Start 		
✓ Remote License Info		
▲ Upload Info		
Total upload in progress:	99%	
Uploading: Finalizing file upload and decomp		
▼ Remote Device Info		
Cle	ose	

11. The user will be prompted to deploy the current project as shown below. Click **Yes** to start deploying the current project to RXi HMI.

Figure 14: Deploy Current Project on Targ	jet Machine
Please Confirm	
Do you want to c	deploy current project on target machine?
	Yes No

Note : If the project is already deployed and the user is trying to download a different project, then the user will be prompted to replace the current project as shown in Figure 15. It is always recommended to select **Yes**.

Figure 15: Replace Current	Project	
Pleas	e Confirm	×
	Another project(s) (DemoWebHMI) is already running on target machine. Replace it with the current project?	n the
	Yes No	No



12. Once the project deployed is completed the user will be prompted with the below dialog. Click **OK** to close the pop-up dialog.

Figure 16: Deployment Completed

	×
Deploy completed	
Make sure to copy the application certificates to their respective trusted lists. Refer to the documentation for	r more information!
Don't show this again	
	ОК

13. Start all the enabled servers (Figure 17).

Figure 17: Start Servers

Deploy	Project
	Disconnect
Target Machine: 0	Control Commands
Deploy Serve	er and Project
Delete ren	note project
Start :	Servers
 Advanced Servers Start 	
Start I/O Data Server	Stop I/O Data Server
Start Recipe Server	Stop Recipe Server
Start Scheduler Server	Stop Scheduler Server
Start Logics Server	Stop Logics Server
Start WebHMI	Stop WebHMI
Start Browser	
Schedule Runtime Start	Unschedule Runtime Start

14. The Movicon WebHMI project can be opened as below on the RXi HMI. The project is deployed by the integrated Web Server on ports 5000 (HTTP) and 5001 (HTTPS). The default configuration requires that the request received on port 5000 be automatically redirected to port 5001.



Start Browser

To open a Google Chrome browser with a deployed project, the user needs to click on the **Start Browser** command. This will become the default operation on launch.

Берюу	/ Project
Start	Servers
 Advanced Servers Start 	
	Stop I/O Data Server
	Stop Logics Server
	Stop WebHMI
Start Browser	Unscheduled Start Browse
Schedule Runtime Start	Unschedule Runtime Start
Remote License Info Upload Info Total upload in progress:	0%
File deploy in progress:	0%
Remote Device Info	
	ose



Figure 19: Loading WebHMI

Note: The **Start Browser** command will schedule the Google chrome browser to start automatically on every reboot with a deployed project.

When the user restarts the RXi HMI after deploying the WebHMI, a dialog will appear with the message **Loading WebHMI, this could take about 60 seconds**, as shown in Figure 19. The user can click on the **OK** button to close this dialog, or it will be closed automatically after 60 seconds.

This site can't be reached
Iocalhost refu
Try: Checkin Checkin Checkin
ERR_CONNECTION OK



Disable Automatic Sign-In

If the automatic sign-in feature is not disabled, the scheduled browser will open two instances of Chrome on every reboot. To disable the feature, use the following steps:

Go to Settings > Accounts > Sign-in options > Privacy > Use my sign-in info to automatically finish setting up my device and reopen my apps after an update or restart. Set this option to **off** as shown in Figure 20.

Figure 20: Sign-In Options

_
Dynamic lock is unavailable over remote sessions.
Bluetooth & other devices
Learn more
Privacy
Show account details (e.g. email address) on sign-in screen
off
Use my sign-in info to automatically finish setting up my device and reopen my apps after an update or restart.
Off Off

Opening Browser Manually on RXi HMI

If the user elects to open the Movicon WebHMI screen manually by using the Google chrome browser with the addresses below, then Google chrome browser will not automatically start on every reboot with deployed project.

The following addresses can also be used by the web browser:

Example: https://192.168.29.73:5001

https://localhost:5001

It is also possible to open a different page from the Main page defined in the project by using the following syntax:

HTTP://<WebServer_IP_Address>:5000/?page=<ScreenName>

where **<ScreenName>** is the name of the Screen without extension.

Example: https://192.168.10.10:5001/?page=Screen1

Note: While opening the Movicon WebHMI Project using chrome browser the user will be prompted with a certificate that is not trusted as shown below. This is shown when the valid certificate is not installed. The user needs to click on Proceed to **<IP address of RXi HMI or localhost> (unsafe)** to start loading the Movicon WebHMI.



Figure 21: Untrusted Certificate

100	our connection is not private
	ackers might be trying to steal your information from localhost (for example, swords, messages, or credit cards). <u>Learn more</u>
NE	::ERR_CERT_AUTHORITY_INVALID
	To get Chrome's highest level of security, <u>turn on enhanced protection</u>
	Back to
Th	s server could not prove that it is localhost ; its security certificate is not trusted

The user needs to create a self-signed certificate. The steps are available in Section 4.1.4, *Self-Signed Certificate Generation Steps.*

15. The Movicon WebHMI project can also be launched directly by Clicking on the **MoviconWeb HMI** icon on the desktop to open the webHMI Project. In this scenario chrome browser opens the Movicon WebHMI project in full-screen mode.

Figure 22: MoviconWeb HMI Icon





4.1.2 Deploy Project Window

The Deploy Project window allows the user to deploy the project on the HMI along with the I/O Data Server and Web Server which are needed to run the WebHMI locally on the HMI.

Figure 23: Deploy Project Window

		Deploy Project				>
▲ Profilo Inf	o					
Profiles	DefaultProfile		New	Save	Delete	
Profile N	ame	Default	tProfile			
User		Admin	@123			
Password		•••••	••••			
Host		https://	192.168.2	9.73:5002		
Reconne	ction Timeout				0 🗘	
Overwrit	e Retentive Files					
 Command 	ds					
	Connect					
	Target Machine: Control Commands					
✓ Adva	anced Servers Start					
		Close				



4.1.3 Profilo Info

This section demonstrates how to define different connection profiles, such as for Deploy Servers of different devices.

Figure 24: Profilo Info

 Profilo Info 					
Profiles	DefaultProfile	•	New	Save	Delete
Profile Name		Defau	ıltProfile		
User		Admi	n@123		
Password		••••	••••		
Host		https:/	/ 192.168.2	9.73:5002	
Reconnection	Timeout				0 🗘
Overwrite Ret	entive Files	~			

Profile name: The profile name is a unique identifier used by the developer to distinguish the various profiles.

User: The username is used to connect to the RXi HMI's Deploy Server.

Password: The password is used to connect to the RXi HMI's Deploy Server.

Host: The RXi HMI's IP address or hostname, including the Deploy Server port (E.g:192.168.0.74:5002)

Overwrite Retentive Files: The retentive data in the device will be overwritten with those in the project during the project deployment phase. The retentive files are located in the project folders:

- 1. ...\UFUAServer\Alarms
- 2. ...\UFUAServer\Tags
- 3. ...\UFUAServer\EventLog
- 4. ...\UFUAServer\Historian
- 5. ...\UFUAServer\DataLogger



Commands

From this section, it is possible to manage the connection to the Deploy Server, control the Runtime components, and manage the license on the remote device.

	Disconnect
Target Machin	e: Control Commands
Deploy S	erver and Project
Delete	remote project
St	art Servers
 Advanced Servers Start 	
Start I/O Data Server	
Start WebHMI	
Start Browser	
 Remote License Info 	
Check	Remote License

Figure 25: Commands

- **Connect/Disconnect:** this allows you to connect to or disconnect from the RXi HMI's Deploy Server.
- **Deploy Project and Server:** deploys the Project, I/O Data Server, and WebHMI's Web Server on the RXi HMI.
- Cancel Remote Project: this cancels the project on the RXi HMI.
- Server Startup: Starts all the services on the RXi HMI.
- Advanced Server Startup: allows the execution of each Runtime component to be started up or stopped.
- Remote License Info > Check Remote License: displays the RXi HMI's active license options and Site Code
- Remote License Info > Install Remote License: this allows the software license to be installed on the remote HMI.

Note: When first connecting to the Target HMI and after the self-signed certificate has been accepted, you will be asked to download the I/O Data Server, the WebHMI's Web Server, and the project. If they are already present on the HMI, you will be asked if you wish to update them.



Upload Info

This section reports the progress of the transfer in progress.

Figure 26: Upload Info

 Upload Info 	
Total upload in progress:	99%
Uploading: Finalizing file upload and dec	

Remote Device Info

This section shows the information on the remote device's processes and operating system.

Figure 27: Remote Device Info

	Drag a column header here to g	roup by that column		q
	Name	CPU Usage	Paged Memory Size	Last Error
٠	PlatformNextIOServer	38.6%	83394560	
	WebHMIServer	25.5%	0	
	1000 · 6 · V · · ·	Process Output		25044
	I/O Data Server Version: 4	.0.300.25844, WebHM	Server Version: 4.0.300).25844

- Scheduled Processes: shows the process running on the remote HMI and CPU and RAM usage.
- **Process Output**: reports the actual Syslog file contents on the remote device.
- **OS Description:** shows the versions of the installed Runtime components and information on the HMI's operating system.



4.1.4 Self-Signed Certificate Generation Steps

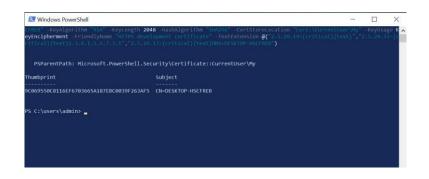
1. Open a PowerShell window in administrator mode on the RXi HMI device and run the following command:

New-SelfSignedCertificate -NotBefore (Get-Date) -NotAfter (Get-Date).AddYears(1) -Subject "DESKTOP-HSCFREB" -KeyAlgorithm "RSA" -KeyLength 2048 -HashAlgorithm "SHA256" -CertStoreLocation "Cert:\CurrentUser\My" -KeyUsage KeyEncipherment -FriendlyName "HTTPS development certificate" -.TextExtension

@("2.5.29.19={critical}{text}","2.5.29.37={critical}{text}1.3.6.1.5.5.7.3.1","2.5.29.17={critical}{text}DNS=DESKTOP-HSCFREB")

Note: Make sure to change the Subject and DNS from **DESKTOP-HSCFREB** to your Machine Name as highlighted. Be sure to point the web browser to https://<Machine-name>:5001 once the machine name has been changed. It is advised to generate the certificate for **localhost.**

Figure 28: Windows Powershell



- 1. Press the (Windows) Key + R and type certmgr.msc
- 2. Find the certificate under Personal/Certificates. The **Issued To** field should be **DESKTOP-HSCFREB** and the **Friendly Name** should be HTTPS development certificate.

Figure 29: Issued To Field

▶ 2 Ⅲ ¥ 🖬 🗙 🛙	1 🕞 🛛 🖬						
rtificates - Current User	Issued To	Issued By	Expiration Date	Intended Purposes	Friendly Name	Status	Certificate Terru
Personal	DESKTOP-HSCEREB	DESKTOP-HSCERED	14-09-2022	Server Authentication	HTTPS development certificate		
Trusted Root Certification Aut							
Enterprise Trust							
Intermediate Certification Aut							
Active Directory User Object							
Trusted Publishers							
Untrusted Certificates							
Third-Party Root Certification							
Trusted People							
Trusted People Client Authentication Issuers Local NonRemovable Certificz							



- 3. Right-click on the DESKTOP-HSCFREB certificate and choose **Copy**.
- 4. Select the Trusted Root Certificate Authorities -> Certificates and right-click paste as shown in Figure 1. You will be prompted with a security warning as shown in Figure 30.

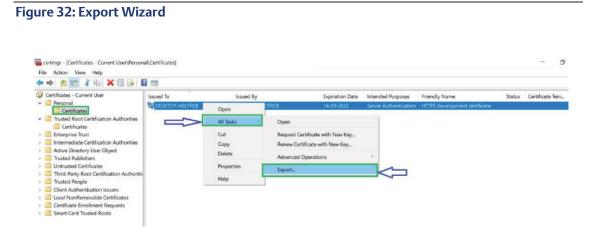
Figure 30: Security Warning		
Security \	Varning	
A	You are about to install a certificate from a certification authority (CA) claiming to represent DESKTOP-HSCFREB Windows cannot validate that the certificate is actually from "DESKTOP-HSCFREB". You should confirm its origin by contacting "DESKTOP-HSCFREB". The following number will assist you in this process: Thumbprint (sha1): 9C069550 C8116EF6 703665A1 87EBC003 9F263AF5 Warning:	
	If you install this root certificate, Windows will automatically trust any certificate issued by this CA. Installing a certificate with an unconfirmed thumbprint is a security risk. If you click "Yes" you confirmed the block of the block o	

Figure 31: Trusted Root Certificate

🕨 🤿 🙋 📷 🦨 🗞 🔛 🕒 🖡	2 010						
Certificates - Current User Certificates Certificates Certificates Certificates Certificates Certificates Certificates Certificates Certificates	Issued To AAA Certificate Services Add Certificate Services Add Trust External CA Root Baltimore CyberTrust Root Class 3 Public Primary Certificati Copyright (d) 1997 Microsoft Corp.	Issued By AAA Certificate Services AddTrust External CA Root Baltimore CyberTrust Root Class 3 Public Primary Certification Copyright (c) 1997 Microsoft Corp.	Expiration Date 01-01-2029 30-05-2020 13-05-2025 02-08-2028 31-12-1999	Intended Purposes Client Authenticatio Client Authenticatio Client Authenticatio Client Authenticatio Time Stamping	Friendly Name Sectigo (AAA) Sectigo (AddTrust) DigiGert Baltimore Root Versigin Class 3 Public Primary CA Microsoft Timestamp Root	Status	Certifica
Active Directory User Object Trusted Publishers Untrusted Cartificates Third:-Party Root Certification Authoritik Third:-Party Root Certification Authoritik Trusted People Local NonRenovable Certificates Cartificate Enrollment Reguests Smart Card Trusted Roots	Construct Assured ID Root CA Construct Assured ID Root CA Construct Calebal Root CA Construct Root CAlebal Microsoft ECC Product Root Cert. Microsoft ECC Product Root Cert. Microsoft Root Authority	DESCION-HEGENEE DigiCert Global Root CA DigiCert Global Root CA DigiCert Global Root CA DigiCert Global Root CA DigiCert High Assurance EV Root CA DST Root CA X3 GlobalSign GlobalSign GlobalSign Root CA Go Daddy Class 2 Certification Aut Hoisport 20 Truat Root CA - 03 Microsoft Hicherkücsdirtim Root Microsoft ECC Product Root Certific Microsoft ECC TS Root Certificate Microsoft ECC TS Root Certificate	14:02:2002 10:11:2031 10:11:2031 15:01:2038 10:11:2038 10:11:2038 10:11:2038 10:01:2029 15:12:2021 18:03:2029 15:12:2021 18:03:2029 15:12:2021 28:01:2028 29:06:2034 08:12:2043 01:01:2000 28:02:2043 38:102:2043 31:12:2020	Sever Authentication Client Authentication Client Authentication Client Authentication Client Authentication Client Authentication Client Authentication Client Authentication Client Authentication Client Authentication Secure Ensill, Code " < All>	HTTPS development certificate DigiCert DigiCert Global Root G2 DigiCert Global Root G2 DigiCert Global Root CA 2 GlobalSign Root CA - R3 Google Trust Services - GlobalSig GlobalSign Root CA - R1 Go Daddy Class 2 Certification Au Hotspot 20 Trust Root CA - 03 Microsoft Authenticode(thm) Root Microsoft ECC Product Root Certif Microsoft ECC TS Root Certificate Microsoft ECC TS Root Certificate		



5. Follow the screenshots below to export the certificate into a *.pfx using the export wizard.



6. Follow the Export Wizard prompts.

Figure 33: Certificate Export Wizard

		×
÷ 🛃	Certificate Export Wizard	
	Welcome to the Certificate Export Wizard	
	This wizard helps you copy certificates, certificate trust lists and certificate revocation lists from a certificate store to your disk.	
	A certificate, which is issued by a certification authority, is a confirmation of your identity and contains information used to protect data or to establish secure network connections. A certificate store is the system area where certificates are kept.	
	To continue, click Next.	
	Next Cancel	



7. Export the Private Key.

Figure 34: Export Key

← 🦻 Certificate Export Wizard	
Export Private Key	
You can choose to export the private key with the certificate.	
	_
Private keys are password protected. If you want to export the private key with the	
certificate, you must type a password on a later page.	
Do you want to export the private key with the certificate?	
Yes, export the private key	
No, do not export the private key	
П	
44	
V	
Next Can	

- 8. Select Personal Information Exchange.
- Figure 35: Certificate Export Wizard

Export File Format Certificates can be exported in a variety of	file formats.
Select the format you want to use:	
DER encoded binary X.509 (.CER)	
Base-64 encoded X.509 (.CER)	
Cryptographic Message Syntax Stan	ndard - PKCS #7 Certificates (.P7B)
Include all certificates in the cert	tification path if possible
Personal Information Exchange - Pl	KCS #12 (.PFX)
Include all certificates in the cert	tification path if possible
Delete the private key if the exp	ort is successful
Export all extended properties	
Enable certificate privacy	
Microsoft Serialized Certificate Store	(ISST)



9. Create and confirm the new password.

Figure	36:	Cred	lentia	s
inguic			Circia	

	Security To maintain security, a password.	you must protect the prive	ate key to a security princi	pal or by using
	Group or user nam	nes (recommended)		
			Add	
			Remove	
i i	1			
4	Ļ			
1				
	Password:			
		80		
	Confirm password	6		
	Encryption: TripleD	IF CHAI		

10. Browse for the Personal Information Exchange File (PFX). The file path is Users\Public\Documentation\Progea

Save As			×
← → × ↑ 🚺	%Users\Public\Documents\Progea	Search Progea	P
Organize - New f	folder	() []	- 0
Videos	Name	Date modified	Туре
This PC	DeployServer.NExT 4.1	14-09-2021 14:14	File folder
3D Objects			
Desktop			
Documents			
🖶 Downloads			
1 Music			
a, Music			
Pictures			
-	п		
Pictures	Д		2
 Pictures Videos Windows (C:) 	. J		,
Pictures Videos Windows (C:) File name:	eployserver	П	3
Pictures Videos Windows (C:) File name:	eployserver ersonal Information Exchange (".pfx)	Û	





Figure 38: Certificate Export Wizard

Comple	ting the Certificate Expo	ort Wizard	
You have su	ccessfully completed the Certificate E	Export wizard.	
	ecified the following settings:		
File Name Export Key		C:\Users\Public\Documents\Progea\de Yes	
	 certificates in the certification path 	Yes	
File Format		Personal Information Exchange (*.pfx;	
¢		\$	

16. Browse to the Path *C:\Program Files\Progea\Movicon 4.1\DeployServer-Files*² and modify the appsettings.json file. Add Kestrel section as seen in Figure 39

Note: Browser to the path C:\Users\Public\Documents\Progea\DeployServer.NExT 4.1\WebHMIServer and also update appsettings.json file with the same information as done in Step 16.

Figure 39: Add the Kestrel Section

```
"Kestrel": {
   "EndpointDefaults": {
    "Protocols": "Http1"
    },
   "Certificates": {
        "Default": {
            "Path": "C:\\Users\\Progea\\Documents\\deployServer.pfx",
            "Password": "Admin@123"
        }
}
```

Note: In these parts, you need to change the path and the password with the data that you have used for export the certificate.

17. Restart the RXi HMI device.

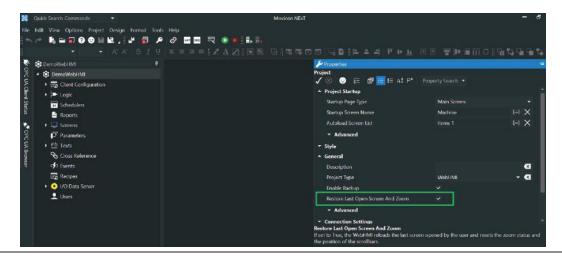
Note: In this case locally you can connect without any warnings about the certificate. If you want to connect also using a remote computer, you MUST trust the certificate also in the remote machine on Local Computer -> Trusted Root Certification Authorities.



4.1.5 Restore Last Open Screen and Zoom

The **Restore Last Open Screen and Zoom** property is a project property that is used to reload the last screen opened by the user and resets the zoom status and the position of the scrollbars. The property is unchecked by default.

Figure 40: Restore Last Open Screen and Zoom



Notes :

- 1. The Zoom scenario will not work when the zoom functionality is applied with the touch screen on the RXi HMI device.
- 2. To properly configure the zoom functionality, apply the zoom feature with a mouse (using the Ctrl button and mouse scroll wheel) or use the Chrome settings zoom value.

4.1.6 Communication Error

Figure 41: Communication Error

When the user stops and starts the server while the WebHMI is already running, the values displayed may not update or the WebHMI may display the error message seen in Figure 41.

Pressure 71,0 N Drive Drive O - 94 rpm + Voltage Connecting to the server. Connecting to the se

It takes around 60 seconds to get the updated values or come out of the error state automatically.



4.1.7 Supported Drivers for Movicon WebHMI

Manufacturer	Protocol	Requirements	Package
35	CODESYS	3S Software CODESYS SoftPLC version 3.	Automation
Beckhoff	Beckhoff TwinCAT ADS	Beckhoff TwinCAT system	Automation
B&R	B&R	B&R devices that implement the communication protocol INA2000	Automation
Fatek	Fatek	All Fatek Plc supporting FATEK Communication Protocol on TCP.	Automation
GE (Emerson)	GE Ethernet	Support GE intelligent platform PLCs series 90, GE intelligent platform micro series	Automation
Hilscher	Hilscher CIFX Fieldbus Multiprotocol	Hilscher cifX card for fieldbus PCI interface	Automation
Mitsubishi	Melsec FX	PLC MELSEC-FX and MELSEC- FX2N PLCs and compatible	Automation
Mitsubishi	Melsec FX3U- TCP	PLC MELSEC- FX3U	Automation
Mitsubishi	Melsec Q TCP	Melsec Q PLC	Automation



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Manufacturer	Protocol	Requirements	Package
Omron	EtherNet/IP	Omron NJ, NX PLCs	Automation
Omron	Fins Ethernet	Omron SYSMAC PLCs	Automation
Panasonic	FP MEWTOCOL	PLC NAIS FP Series	Automation
Rockwell Automation	Allen Bradley -EtherNet/IP	PLC-5, SLC-500, MicroLogix, ControlLogix, CompactLogix and FlexLogix	Automation
SAIA-Burgess	Saia S-BUS Serial	All Saia PLCs, PCD Series	Automation
Siemens	S7-Ethernet TCP	Simatic-S7-200- 300-400 Vipa System 200v, 300v, 300s	Automation
Siemens	Siemens PC Adapter MPI	Simatic PLCs- S7-300-400, Vipa PLCs and compatible device	Automation
Siemens	S7-TIA PORTAL (Symbolic)	Simatic-S7- 1200-1500	Automation
Siemens	Siemens PPI	Simatic-S7-200 and compatible	Automation
Modbus	Modbus Serial RTU	Any standard Serial Plug and Cable supported device	Basic
Modbus	Modbus TCP- IP Master	Any standard Modbus slave device	Basic
Modbus	Modbus TCP- IP Slave	Any standard Modbus Master device	Basic



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Manufacturer	Protocol	Requirements	Package
OPC Foundation- Progea	OPC UA Client	All OPC UA Server	Basic
Progea	SQL Driver	SQL Driver is able to connect to a database server that supports the TCP/IP protocol.	Basic
BacNet/IP	BacNet/IP	Any device supporting Bacnet IP	Facilities
Konnex KNX	KNX EIBUS (Falcon) Ethernet	Building automation device supporting or compliant KNX	Facilities
Endress+Hauser	Energy Manager RMS621	Endress+Hauser Energy Manager RMS621.	Facilities
SNMP	SNMP Manager	Device supporting SNMP protocol acting as SNMP Agents	Facilities
IoT PubNub	PubNub IoT Cloud	PubNub Applications	IOT
loT Progea Databoom	loT Progea Databoom	IoTProgeaCloud Applications on Databoom Cloud Platform	IOT
MQTT	MQTT Client	Support MQTT brokers	ЮТ



4.2 Licensing

4.2.1 Movicon Editor Licensing

The customer needs to contact the Progea support team for Movicon Editor license.

Movicon WebHMI Runtime License

This section describes the licensing of Movicon WebHMI running on RXi HMI.

Movicon WebHMI Runtime license will be activated by default on the RXi HMI device. Movicon WebHMI license Locking occurs during image deployment at the Factory. License Daemon checks and identifies HW and gets product SKU from the License file. License Daemon reads HW MAC address and writes a MAC address in the license file. The license file is a JSON template file with the name "license.json".

License is locked to a specific MAC address and uses the OpenSSL toolkit to create a signed digest from the license file. The signed digest is written to the signature file named "license. sig".

Checking Movicon Editor License

Select the command: **Options > License->Check License** menu from the project's toolbar to check the Movicon Editor License as shown below:

8	Quick Search Com	mands 👻			Movie
File	Edit View Opti	ons Project Design Format To	ols I	Help	
	r 🔓 🖻 🔗	Services Control Panel		or 🔤 🗮 🔍 💿 🛑 🖁 🛼	
N990	WPF	Create WebClient (WPF/HTML5)		E = = = 🖍 🖍 🖉 🖬 🖳	
×	DemoWe SUG	Create WebHMI (SVG/HTML5)			
OPC	4 🔅 Dem 🖵	Deploy WebHMI Project			
JACI) 🔄 🤆 🕹	Edit Geo Location			
lient :	▶ ⊨ L 188				
Y OPC UA Client Status	31 S				
		Client Connection Settings			
	▶ 및 S Ab	Add String ID			
PC U/	→ <u>Ab</u> T	Client Application Certificate			
💉 OPC UA Browser	~	License •	8	License Manager	
vser	¢⊐ E ≜	Language Selection	۰	Check License	
	🖳 R 🚍	Color Theme	Ē,	Request License	
	🕨 🤨 I/O Dat	ta Server	<u>)</u>	Net Service License	
	👤 Users				
		ta Server	<u>•••</u>	Net Service License	

Figure 42: Editor License



Figure 43: License Validated

R	eading Remote L	icense X
License Reader Ok, Licence Found! Expiring Date : Unlimited Serial Number : 7 License Type: Embedded Local Site Code	GkdCv44mSVcS8	► 30E4Zq80fGG2pkPQZkLp47w8MrtqRgE=
Server License Tags No.	2000	Options enabled Editor
I/O Drivers No. Child Projects No. HMI Screens No. Alarms No. WebClients No. Multiple Instance I/O Data Servers Nr. Users for NET License Pro.Energy Measures No. Pro.Lean OEE Nr.	6 16 100000 100000 1 1 1 0 0	 VO Data Server Runtime Movicon HMI Client Runtime .NET Core Runtime Only Historian Manager Recipe Manager .NET Scripts Scheduler Networking Report Manager Alarm Dispatcher
Drivers Packages:	 ✓ Basic ✓ Automation Telemetry ✓ Facilities ✓ IoT 	Downtime Analyzer OPC UA Server Redundancy Geo SCADA option Option 3D Graphics Cognitive Augmented Reality Optic



4.2.2 Checking Movicon WebHMI Runtime License

1. Click the **Options** menu from the toolbar and select the **Deploy WebHMI Project** to check the Movicon WebHMI Runtime License.

Figure 44: Deploy WebHMI Project

File	Edit	View	Opti	ons Project Design I	ormat	Tools	Help						
š 🔶	1	e i	ð	Services Control Panel		?	ି	WPF SVG	R	0) § 🛃	8.	
Š.			WPF	Create WebClient (WPF/	'HTML5)				1	A	2 🛛 🗖		다이다
×	O)emoW	Ve svis	Create WebHMI (SVG/H	TML5)								
OPC L	-	Der	n 🖵	Deploy WebHMI Project									
JAC	ļ		c 🛇	Edit Geo Location									
lient	I	• =-	L										
UA Client Status			S 🚎										
			₿Ę	Client Connection Settin	ıgs								
0			S≙b	Add String ID									
PC U		₹ Ab	P 🖁	Client Application Certif	icate								
💉 OPC UA Browser		 ⊗	c	License		•							
wser		۰ ب		Language Selection									
		5	R 뎍	Color Theme		۶.							
)	0	I/O Da	ta Server									
		1	Users										

2. Enter the username, password, and IP address as seen in Figure 45. Click the **Connect** command button.

Profiles DefaultProfile	✓ New Save Delete
Profile Name	DefaultProfile
User	Admin@123
Password	•••••
Host	https:// 192.168.29.73:5002
Reconnection Timeout	0
Overwrite Retentive Files	~
Commande	
Commands Connect	Disconnect
Connect	Disconnect Machine: Control Commands
Connect Target I	
Connect Target I De	Machine: Control Commands





3. The application will ask the user if they want to deploy the current project on the target machine. Select **No**.

Please Confirm	
Do you want to	deploy current project on target machine?
	Yes No

4. Navigate to the **Remote License Info** section in Deploy Project Window and click the **Check Remote License** option to check the Movicon WebHMI Runtime License on RXi HMI.

Figure 47: Check Remote License

Dep	loy Project	
Reconnection Timeout	0 🌲	
Overwrite Retentive Files		
▲ Commands		
	Disconnect	
Target Machin	ne: Control Commands	
Deploy S	Server and Project	
Delete	remote project	
Sta	art Servers	
 Advanced Servers Start 		
 Remote License Info 		
Check I	Remote License	
Select and Ins	stall the remote license	
▲ Upload Info		
Total upload in progress:	0%	
	Close	



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- 5. Fetch the License information from RXi HMI and display window to the user as shown in Figure 48

	Reading Remote	License >
License Reader		
Ok, Licence Found! Expiring Date : Unlimited Serial Number : 7 License Type: Embedded Local Site Code	GkdCv44mSVcS	80E4Zq80fJUKNz194EFIrGGdoNkfFdo=
Server License Tags No.	2000	Options enabled
I/O Drivers No. Child Projects No. HMI Screens No. Alarms No. WebClients No.	32 16 100000 100000	Editor I/O Data Server Runtime Movicon HMI Client Runtime .NET Core Runtime Only Historian Manager
Multiple Instance I/O Data Servers		 Recipe Manager .NET Scripts Scheduler
Pro.Energy Measures No. Pro.Lean OEE Nr.	0 10	 ✓ Networking ✓ Report Manager ✓ Alarm Dispatcher
Drivers Packages:	 ✓ Basic ✓ Automation Telemetry Facilities IoT 	Downtime Analyzer OPC UA Server Redundancy Geo SCADA option Option 3D Graphics Cognitive Augmented Reality Option

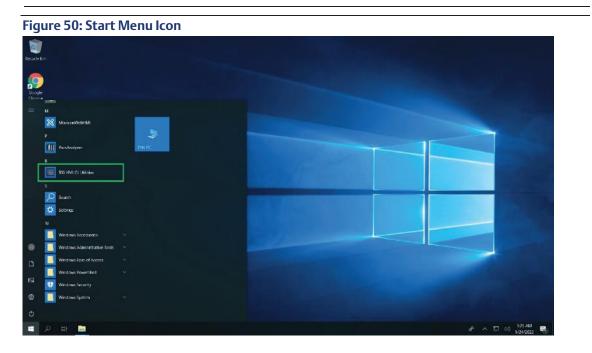
Figure 48: License Found

Note: Browse to the Path C:\Users\Public\Documents\Progea\DeployServer.NExT 4.1\Projects\<Project Name>\Log. Open the System Log and check for the string **You're running in demo mode**. This is another way the user can check the Movicon WebHMI Runtime License on the RXi HMI device.



Section 5: RXi HMI OI Utilities

The RXi HMI OI Utilities can be launched from the desktop using the shortcut icon as shown in Figure 49 or from the Start menu as shown in Figure 50.



Note: Once the user clicks the RXi HMI OI Utilities then the UAC dialog will be prompted as shown in Figure 51. S Click **Yes** to launch the application.



Figure 49: Desktop Icon

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Figure 51: UAC Promt



5.1 Launch Application

Launch Application contains frequently RXi HMI applications. The user needs to click on the icon to launch the application. An application like Screen Sensitivity, Task Manager, Device Manager, Remote Desktop, VNC Server, Reboot to reboot the RXi HMI device, Control Panel, Date-Time, Taskbar, Admin Tools, PacsAnalyzer, Notepad, File Options, Volume Settings, Network.

- 1. Launch **RXi HMI OI Utilities**. Select **Yes** on the UAC prompt dialog.
- 2. Navigate to the Launch Application page under RXi HMI OI Utilities.
- 3. Click the icons to launch the application.

RXI	HMI OI Utilities					- 🗆 X
a	Launch Applications					
۵	Settings			1		V2
X	Setup			.		
2	Transfer Project	Screen Sensitivity	Task Manager	Device Manager	Remote Desktop	VNC
84	Auto Logon					
2	System Information	9	0			<u>الله</u>
8	Movicon WebHMI	Reboot	Control Panel	Date-Time	Taskbar	Admin Tools
8	Change WebHMI Password					
•	Click on the Application to launch.	PacsAnalyzer	Motepad	File Options	O Volume Settings	Network

Figure 52: Launch Tool



5.2

Settings

Settings page enables to store the settings of certain parameters of RXi HMI to a file (the extension assigned to this file type is .rbs) and then apply/restore the saved settings to the same RXi HMI or any other RXi HMI from the saved .rbs file, whenever required.

- 1. Launch RXi HMI OI Utilities. Select Yes on UAC prompt dialog.
- 2. Navigate to the Settings page under RXi HMI OI Utilities.

The settings page has two associated tabs:

- 1. System
- 2. Registry

System Tab – This tab has the different names of different settings that the user can select to save the setting's value to the file.

Note:

- 1. The System tab of the settings page is not used for setting the values for any device parameters. It is only used to make the selection of the parameter settings, that the user wants wishes to a file.
- 2. The feature supports saving and restoring static IP addresses.
- 3. Saving and restoring Date-Time will save or restore Time Zone information.
- 4. Restoring Display(Screen Rotation) is not allowed using Remote Desktop.

Registry Tab – This tab provides the option to the user to update values to keys in the device registry and save these records to the file so that the stored values can be restored to the corresponding keys, on the same RXi HMI at a later time, or, if needed, also on a different RXi HMI.

RXi HMI OI Utilities Launch Applica ň Display (Screen Rotation) Taskbar Autohide Setup Scrollbar (Height/ Width) Transfer Project Backlight Date - Time Auto Logon SNTP (Enable/ Disable) em Information Services (HTTP/ FTP) 82 Movicon WebHMI Volume Properties Network Settings Change WebHMI Password Save or Restore the System settings and Registry. 9



Figure 53: RXi HMI Settings - System Tab

Figure 54: RXi HMI Settings - Registry Tab

🗘 Seriegi		¥2	с			
😤 Setup	Path	Name	Туре	Data	Bath	
S Transfer Project					Name	
Auto Logon					Type String	Value v
					Data	
Movicoo WebHMI					Add	Update
Osinge WebHMI Password		Imp	ert		Delet	e Geor
Save or Restore the System						
settings and Registry.					Save	Restore

To update the value to a registry key, the user needs to click on the **Update** button which is shown in Figure 55. This figure will provide the user the values necessary for the Key Path, Name, Type, and Data. After entering the values, click the **Add** button to save the data and the entered data may be viewed as a record in the Registry tab.

Figure 55: Add Registry Key on Registry Tab



The entered data can be edited by selecting the record in the list box and It will update the data by clicking on the **Update** button. We can delete the registry from the registry list as well by clicking on the **Delete** button. All the entries, which are shown in Figure 56, will be cleared after clicking on the **Clear** button.

Figure 56: Registry List Display on Registry Tab

Launch Applications	System Telpidry						
Settings	Path	Name		Data		-	
👌 Setup	0.000	Path	String Value	C\Program Files (x86	Path	HKEY_LOGAL	MACHINE
		Path1	String Value	C\Program Files (x8t	Name	Path	
Filiansfer Project							
🐅 🛛 Auto Logon					Type	String Value	v.
System Information					Data	C\Program I	iles (x86)
Movican WebHMI						Add	Update
Grange WebHMt Password			Import			Delete	Clear
2							
Save as Restore the System settings and Registry.							
						Save	Restore



5.2.1 Import Registry Data from XML File

An alternate method to input the data to the registry is by using the Import option where the registry value data is available in an XML file and then imported using the Import option in the dialog. The schema of the XML data can be seen in the screenshot below.

Figure 57: XML Schema for Registry

RXiHMIRegistries.xml - Notepad			_		×
File Edit Format View Help					
<pre>?xml version="1.0" encoding=" Entries> Registry Path="HKEY_LOCAL_MAC Type="String Value" Data="C:\</pre>	HINE\SOFTWARE\WOW64				
Type="String Value" Data="C:\			"Path	1"	
Type="String Value" Data="C:\			"Path	1"	
<pre>Registry Path="HKEY_LOCAL_MAC Type="String Value" Data="C:\ </pre>			"Path	1"	

1. Click the **Import** button and browse for the XML file to be imported.

Figure 58: Import XML Feature

Open				×
← → → ↑ 🔲 > This PC > Desktop	~ 0	Search Desktop		P
Organize • New folder		IE	• 🔳	0
System32 Name	Date modified	Туре	Size	
S This PC	7/22/2021 11:54 A	XML Document		1 KB
3D Objects				
E Desktop				
Documents				
Downloads				
Music				
Fictures				
Videos				
💺 Windows (C:)				
🚤 32 GB (D:)				
32 GB (D:)				>
File name: RXiHMIRegistries.xm	~	RXi HMI Registries F	ile(*.xml)	~
		Open	Cancel	

Note: The feature does not support editing any registry keys inside HKEY_CLASSES_ROOT.



5.2.2 Save the Settings to a File

To save the settings and registry values to a file, click on the **Save** button. It displays the file save dialog, allowing the user to select the folder location and provide the file name. Click the **OK** button which is shown in Figure 59 to complete the creation and saving of data to the file.



← → ヾ ↑ 🗖	> Th	is PC > Desktor	0	~ Ŭ	Search Desktop		٩
Organize • Net	v folde	er					0
 This PC 3 D Objects Desktop Documents Downloads Music Pictures Videos Windows (C:) 		Name	^	Date modified No items match your search.	Туре	Size	
🥪 32 GB (D:)	~	<					
File name:	RXiH	MISettings					~
Save as type:	RXi H	MI Settings File ((*.rbs)				~

Figure 60: Save Function Successful Notification

RXi	HMI OI Utilities			×
-	Launch Applications	System Registry		
	Settings			
8	Setup	Display (Screen Rotation)	🗹 Taskbar Autohide	
*	Transfer Project	BackLight	Scrollbar (Height/ Width)	
20	Auto Logon	SNTP (Enable/ D		
2	System Information	Services (HTTP/ G Settings saved succe	esfully	
8	Movicon WebHMI	Volume Properti		
4	Change WebHMI Password	Network Setting	ОК	
•	Save or Restore the System settings and Registry.	Retrieving Settings. Please wait	Sav	e Restore



5.2.3 Restore the Settings from a (.rbs) File

To restore the settings from a file to an RXi HMI, the following steps need to be executed:

- 1. Make sure that the file is browsable from the target RXi HMI.
- 2. Click on the Restore button, select Ok when prompted for confirmation which is shown in Figure 61.
- 3. In the Open File dialog, browse and select the (.rbs) file from which you would like to restore the data, then click on the Open button which is shown in Figure 62.
- 4. Once the .rbs file is restored then It will ask to restart the RXi HMI to apply the settings on the device which is shown in Figure 63.

Figure 61: Restore Function

e RXi	HMI OI Utilities		-	×
#	Launch Applications	System Registry		
	Settings			
2	Setup	Display (Screen Rotation)	Taskbar Autohide	
\$	Transfer Project	EackLight	Scrollbar (Height/ Width)	
80	Auto Logon	SNTP (Enable/ D		
2	System Information	E Services (HTTP/ 🔗 Are you sure you w	ant to restore the settings ?	
8	Movicon WebHMI	Volume Properti		
4	Change WebHMI Password	Network Setting	OK Cancel	
•	Save or Restore the System settings and Registry.		Save Restore	

Figure 62: Browse to and select .rbs file

T - I	his PC > Desktop	~ 0	Search Desktop		p
					-
Organize • New fold			1	• 🔳	0
A Quick access	Name	Date modified	Туре	Size	
Desktop *	RXiHMISettings.rbs	1/24/2022 6:02 AM	RBS File		2 KI
🖶 Downloads 💉					
🖹 Documents 🖈					
Fictures 🖈					
RXi Basic HMI					
📒 RXi Basic HMI					
RXI Basic HMI System32					
 RXi Basic HMI System32 This PC 					
RXi Basic HMI System32 This PC 30 Objects Desktop Decuments	κ				
RXi Basic HMI System32 This PC 3 3D Objects Desktop Documents	< me: RXiHMISettings.rbs		RXi HMI Settings	File (^x .rbs)	~



Figure 63: Settings Restored Notification

RXi	HMI OF Utilities		- D X
*	Launch Applications	System Registry	
	Settings.		
*	Setup	Display (Screen Rotation)	Taskbar Autohide
*	Transfer Project	BackLight	Scrollbar (Height/ Width)
Ro	Auto Logon	SNTP (Enable/ D	
2	System Information	Services (HTTP/ I) Please restart the d	evice to finish applying changes.
8	Movicon WebHMI	Volume Properti	
4	Change WebHMI Password	Network Setting	
•	Save or Restore the System settings and Registry.		Save Restore

5.3 Setup

The Setup page under RXi HMI IO Utilities allows the user to configure settings on the RXi HMI. It contains various tabs which will provide multiple operations on RXi HMI.

- Backlight It allows to configure the backlight/brightness.
- Display It allows to change the screen display rotation like 0, 90, 180, and 270 degrees of RXi HMI.
- Services It allows to enable or disable the FTP and HTTP services.
- SNTP It allows to fetch the network time settings from the configured SNTP server.

NOTICE

To limit distraction the touchscreen will not generate a tone when pressed unless the device is connected to an external speaker.

A cursor will not display when the touchscreen is pressed. .



5.3.1 Backlight Tab

Backlight Adjustment

- 1. Select the **Backlight** tab to configure the backlight.
- 2. The user can enable the **Automatically Turn off Backlight in** and specify an amount of time. The time intervals can be configured for 0 seconds (min.) to 5 hours (max.).
- 3. The user can set the backlight using the slider.

Figure 64: Backlight Adjustment

RXi	HMI OI Utilities		-	×
•	Launch Applications	Backlight Display Services SNTP		
	Settings	10		
R	Setup	Automatically Turn off Backlight in		
*	Transfer Project	Setting backlight brightness		
-	Auto Logon			
2	System Information	Note : Additional Parameters can be configured through settings under control Panel.		
8	Movicon WebHMI			
8	Change WebHMI Password			
•	Allows to configure settings on RXi HMI.			



Brightness Adjustment

- 1. Select the **Backlight** tab to configure the brightness.
- 2. The user can adjust the brightness using the slider. The leftmost slider movement is set to low brightness and the rightmost slider movement is set to higher brightness. The value varies from 0 to 100.

Note: Additional Parameters can be configured through settings under the control panel.

Figure	65: Brid	htness	Slider in	Backligh	t Tab

RXI	HMI OI Utilities		- 🗆 X
₩	Launch Applications Settings	Beddignt Display Services SNTP	
R	Setup	V Automatically Turn off Backlight in Sh	
\$	Transfer Project	Setting backlight brightness	
84	Auto Logon		
2	System Information	Note : Additional Parameters can be configured through settings under control Panel.	
8	Movicon WebHMI		
8	Change WebHMI Password		
•	Allows to configure settings on KXi HMI.		



5.3.2 Display Tab

- 1. The **Display** tab has the RXi HMI screen rotation operations.
- 2. The user could set the display screen rotations on RXi HMI like:
 - 0° degree Rotation.
 - 90° degree Rotation.
 - 180° degree Rotation.
 - 270° degree Rotation.

Figure 66: Screen Rotation

RXi	HMI OI Utilities		-	×
**	Launch Applications Settings	Backlight Display Services SNTP		
*	Setup Transfer Project Auto Logon System Information	Please set the Screen Rotation		
8	Movicon WebHMI Change WebHMI Password			
•	Allows to configure settings on RXi HMI.			

Note: Display Screen Rotation cannot be changed when RXi HMI Device is connected through Remote Desktop.

A CAUTION

Although Emerson recommends the use of the protective sheet, do not operate the touchscreen with any hard materials, such as a screwdriver. This could damage the touchscreen display.

5.3.3 Services Tab

Services tab will provide multiple operations on RXi HMI which are as follows

- Enable FTP Server
- Enable HTTP Server



Enable FTP Server

The File Transfer Protocol (FTP) server included with the RXi HMI unit supports standard (RFC 959). For secure transmission that protects the username and password and encrypts the content, FTP is often secured with SSL/TLS (FTPS) or replaced with an SSH File Transfer Protocol (SFTP).

Use RXi HMI Setup Tool to configure the FTP server. *By default, the server is not enabled.* Once enabled, a background program will run, waiting for clients to connect. Sessions that are idle for five minutes are terminated by the server.

The server supports the non-secure operation. All information including username, password, and data is transmitted with no encryption and is susceptible to packet sniffing and various FTP attacks.

To enable the FTP Server:

1. Navigate to **Control Panel\Programs and Features\Turn Windows features On or Off\Internet Information Services\FTP Server**. Check all checkboxes that apply.

Note: If the server status is changed, the RXi HMI must be restarted before changes take effect.

Enable HTTP Server

The HyperText Transfer Protocol (HTTP) server is included with the RXi HMI supports standard (RFC 2616). The HTTP server is configured with the RXi HMI Setup Tool. *By default, the server is not enabled.* Once enabled, a background program will run, waiting for clients to connect. An HTTP server can be accessed through the domain names of the websites it stores, and it delivers the content of these hosted websites to the end user's device. The server supports non-secure port 80 operations. Most browsers make HTTP requests on ports 80 and 443 by default.

To enable the HTTP Server:

- 1. Navigate to **Control Panel\Programs and Features\Turn Windows features On or Off\Internet Information Services\Web Management Tools.** Check all checkboxes that apply.
- 2. Navigate to **Control Panel\Programs and Features\Turn Windows features On or Off\Internet Information Services\World Wide Web Services**. Check all checkboxes that apply.

Note: If the user checked the FTP Server then we can see that the FTP service is running on RXi HMI.

Note: If the server status is changed, the RXi HMI must be restarted before changes take effect.



Figure 67: Services Tab

RXI	HMI OI Utilities		X
*	Launch Applications	Backlight Display Semices SNTP	
*	Selup	C Enable FTP Server	
20 100 21	Transfer Project Auto Logon System Information	Enable HTTP Server Note: Changes will take effect only after a reboot.	
8	Movicon WebHMI Change WebHMI Password		
•	Allows to configure settings on RXc HML		

5.3.4 SNTP Tab

The SNTP tab allows fetching the network time settings from the configured SNTP server Select the **SNTP** tab to update the RXi HMI system time.

The SNTP server included with the RXi HMI supports SNTP Version 4 for IPv4, IPv6, and OSI. By default, the server is not enabled. The SNTP server supports non-secure UDP port 123 operations.

- 1. Check Enable SNTP.
- 2. Select from the drop-down or enter the server's name manually to configure the server.
- 3. Click on Update Now.
- 4. The RXi HMI will fetch the date and time from the configured server

Note: The user can enter multiple server names with comma-separated values.

Figure 68: SNTP Tab

RXG I	IMI OI Utilities		- D	×
#* ##	Launch Applications	Backlight Display Services SNTP		
2	Setup	C Enable SNTP		
\$	Transfer Project	Sarver (s) time.windows.com		
1	Auto Logon			
2	System Information	Update Now		
8	Movicon WebHMI			
4	Change WebHMI Password			
۲	Allows to configure settings on RXî HML			



5.4

Transfer Projects

The Transfer Projects Page will allow the user to perform multiple operations on RXi HMI which are listed below:

- 1. **Copy Project:** This operation copies the projects of RXi HMI to Removable Media transfers using SD cards.
- 2. **Project Update**: This operation updates the projects that are currently stored on the RXi HMI unit with a revision stored on a flash device, such as a Removable Media.
- 3. **Restore Project:** This operation restores the saved projects to any other RXi HMI from the Removable Media.

The installed Movicon WebHMI is secured with user and password. The user shall be able to proceed only when the credentials are successfully authenticated.

Note: The default user and password are Admin@123.

5.4.1 Copy Project

Before disconnecting power, verify that the copy or update operation is complete (no busy message or wait cursor).

To copy a project to a Removable Media:

- 1. Verify that there is a blank USB plugged into RXi HMI. FAT32 type is supported.
- 2. Launch RXi HMI OI Utilities. Select Yes on UAC prompt dialog.
- 3. Navigate to the Transfer Projects page under RXi HMI OI Utilities.
- 4. The user may need to select the target removable media if more than one is available on the RXi HMI.



5. After the user selects specific media (drive) or the default media (when only a single removable drive is available), the system will request the user's profile credentials (project deployment credentials) (Figure 69).

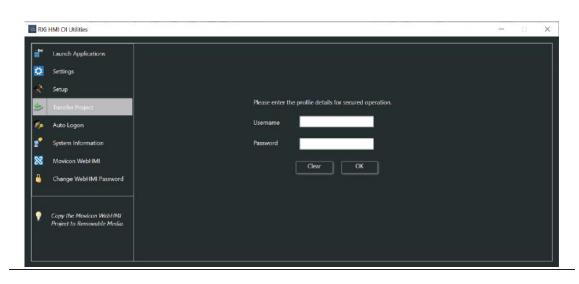


Figure 69: Profile Credentials

6. After successful credentials, it will launch the below dialog (Figure 70). The user needs to click on the **Yes** button to proceed with copy the projects.

RXI	HMI OI Utilities		3.24	×
	HMI OI Utilities Launch Applications Settings Setup Transfer Project Auto Logon System Information Movicon WebHMI Change WebHMI Password	Proceed with copy to D\ Yes No	_	×
•	Copy the Movicon WebHMI Project to Removable Media.			





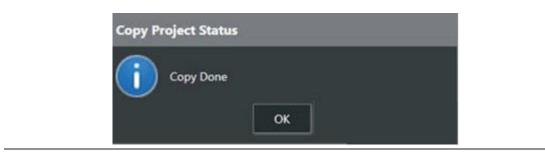
7. Once the user clicks on the **Yes** button, the projects will be copied to removable media as shown in Figure 71.

RXi	HMI OI Utilities		124	(
	Launch Applications Settings Setup Transfer Project Auto Logon System Information	Proceed with copy to D\ Yes No Copying the project files to D\		
8 4 9	Movicon WebHMI Change WebHMI Password Copy the Movicon WebHMI Project to Removable Media.	1951KB of 403003KB copied		

Figure 71: Copy Project Status

8. The status dialog box sill prompt a **Copy Done** message once projects are copied to the removable media (Figure 72). Click **OK**.

Figure 72: Copy Project Status





Note:

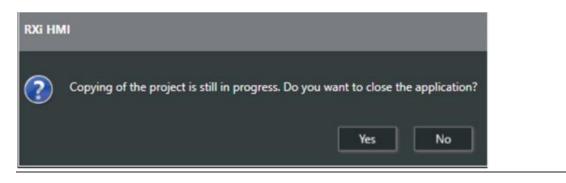
After selecting the **Transfer Projects** tree item, if RXi HMI cannot find the Removable Media, then the user will be prompted with the below message (Figure 73).



Figure 73: No Removable Media

While the project files are copying, if the user tries to close the dialog box, it prompts the below message (Figure 74) to the user. If the user clicks **Yes** it will stop the copying operation. If the user clicks on **No**, the project files will continue to copy.







5.4.2 Restore Project from Removable Media

The Restore Project function restores the saved projects to any other RXi HMI from the Removable Media.

To restore a project to an RXi HMI:

- 1. After successfully copying the projects to the removable media, insert this removable media into the RXi HMI hardware and reboot the unit.
- 2. After powerup, the unit will prompt the user with the below dialog (Figure 75) to proceed to restore copied projects from the removable media to the RXi HMI.

Figure 75: RestorePCCard

User Account Control		×
Do you want to a	llow this app to make	
changes to your	device?	
RestorePCCa	ard	
dia.		
Verified publisher: Intelli		
File origin: Hard drive or	n this computer	
Show more details		
Show more details		

3. The user will now see the drive selection screen as shown in Figure 76.

Note: If there are only one removable media in the RXi HMI, the hardware will default to the mounted drive.

Figure 76: Select Media

Select	t Media for Re	store:	
		31012.	
D:\		~	
	ОК	Cancel	



4. The user will see the prompt to proceed with the upgrade of the WebHMI project. Click the **Yes** button to proceed.

Figure 77: Proceed with Upgrade of the WebHMI Project

Proceed with	upgrade of the Web	HMI project?	
	Yes	No	

5. Once the project files are copied from removable media to RXi HMI, the user will see a **Copy Done** message (Figure 78).

Figure 78: Copy Done		
	Copy Project Status	
	Copy Done	
	ОК	

6. In a few seconds, a WebHMI screen will appear in the chrome browser in full-screen mode. Once the Chrome browser is launched, it can take up to one minute for the WebHMI screen to load completely.

Note: While the project files are copying, if the user tries to close the dialog box, it prompts the below message (Figure 79) to the user. If the user clicks **Yes** it will stop the copying operation. If the user clicks on **No**, the project files will continue to copy.

Figure 79: Exit Application

rxi HM			
?	Copying of the project is still in progress. Do you	want to close the	e application?
		Yes	No

- 7. The restore/ upgrade operation will start when the removable media files have finished copying using the transfer project instructions.
- 8. The WebHMI will not start until the restore/ upgrade process is completed.



5.5

Auto Logon

Users can configure the RXi HMI for auto logon. To enable/disable the feature:

- 1. Launch RXi HMI OI Utilities.
- 2. Select Yes on UAC prompt dialog.
- 3. Navigate to the Auto Logon page under RXi HMI OI Utilities.

Note: The following steps need to be performed for each user

4. Select the **Enable/Disable** option (as shown in Figure 80).

Enter the username, password, and domain (if available) and click **Apply**. If the entered credentials are valid, then the Auto Logon feature will be enabled/disabled for the specific user. The user will be prompted to either Reboot Now or defer to later as shown in

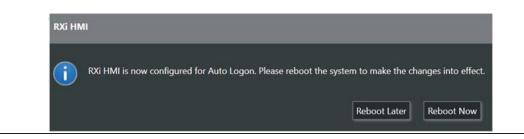
5. Figure 81.

If the entered credentials are not valid, an appropriate failure message will be shown to the user.

Figure 80: Auto Logon Page

Launch Applications		
Settings	CAuto Logon	
💸 Setup	O Enable O Disable	
🏇 Transler Project		
🕼 Auto Logen	- Windows Credentials	
System Information	Username	
Movicon WebHMI	Pastword	
Change WebHMI Password	Domain	
Enable or disable Auto Logon to RXi HML	Clear Apply	
Enable or disable Auto Logon to 124 HMB	Clear Apply	

Figure 81: Reboot Options





5.6 System Information

_

System Information tool provides you the important system configuration of RXi HMI and saves the system configuration into the System log file.

- 1. Launch the RXi HMI OI Utilities. Select Yes on UAC prompt dialog.
- 2. Navigate to the System Information page under RXi HMI OI Utilities.

Figure 82: System Information

RXG	HMI OI Utilities		
≓" ☆ ≫ ≫ %	Launch Applications Settings Setup Transfer Project Auto Logon System Information Movicon WebHMI Change WebHMI Password	Device Information Drives CPU Information Display Information Network Information Serial Ports USB Information Battery Status	Device: RXi HMI V1.0.1 OS: Windows 10 IoT Enterprise 2019 LTSC Device Information updated at 1/24/2022 6:12:05 AM
•	View and Save the complete system information.		Save As

The System Information tool is used to configure various system parameters:

Parameter	Description
Device Information	Displays information about this device.
Drives Information	Displays information about the mounted drives.
System InformationDisplays configured system parameters.	
Display Information Displays information about the video display.	
Network InformationDisplays the assigned network parameters.	
Serial PortsDisplays when the serial ports were last configured.	
USB Information	Displays the assignment and status of the USB ports.
Battery Status	Displays the Battery Status and last update period.



5.7

Movicon WebHMI

Movicon WebHMI helps the user to launch deployed WebHMI Project. This page provides the details about the installed Movicon WebHMI version and deployed project name.

- 1. Launch **RXi HMI OI Utilities.** Select **Yes** on UAC prompt dialog.
- 2. Navigate to the Movicon WebHMI page under RXi HMI OI Utilities.
- 3. Click on the **Start WebHMI** button as shown in Figure 83.
- 4. WebHMI screen will run automatically in chrome browser with full-screen mode.
- 5. If the project is not deployed, then the Chrome browser will run automatically and display the message that **A Movicon WebHMI project couldn't be found on the device** for the first time. Please download the WebHMI project from Movicon configuration tool as shown in Figure 84.

Figure 83: Movicon WebHMI

Launch Applications Settings Setup Transfer Project Movicon WebHMI Version Information: Movicon AIS/T WebHMI v4.1.330.27926 Project Deployed: DemovieMetMinitian	RXi HMI OI Utilities	RXi
System Information Monicon WebHMI Change WebHMI Password Launch Monicon webHMI project.		

Figure 84: Default Page





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5.8 Change WebHMI Password

This page helps to change the Movicon WebHMI password. The default user and password are **Admin@123**.

- 1. Launch **RXi HMI OI Utilities**. Select **Yes** on UAC prompt dialog.
- 2. Navigate to the Change WebHMI Password page under RXi HMI OI Utilities.
- 3. Enter the user and old Password.
- 4. Enter the New Password and Confirm Password
- 5. Click on **Apply** to change the password in Figure 85. A confirmation dialog will be prompted as shown in Figure 86. Click **OK** to proceed further.
- 6. If the user and old password are not valid, then the error dialog message **Incorrect User Or Current Password** will be prompted as shown in Figure 87.
- 7. If the WebHMI credential is valid, the password will be changed. A success message dialog will be prompted as shown in Figure 88.

Figure 85: Change WebHMI Password

RXI	HMI OI Utilities		-	×
1. 2 ∧ ∧ 2 × 3	Launch Applications Settings Setup Transfer Project Auto Logon System Information Movicon WebHMI	-WebHMI Credentials User Password New Password Confirm Password		
•	Change WobHMI Password Change Movicon WebHMI Password.	Clear Apply		

Figure 86: Confirmation Dialog

RXi						
?	Are	you sure, yo	ou want to	change the	password ?	
					ок	Cancel



Figure 87: Error Message



Figure 88: Success Message

RXi HMI	
Password Changed Successfully.	
	ок



Section 6: Remote Connection

The RXi HMI can be connected remotely from a local PC. There are two ways to connect remotely:

6.1 Remote Desktop

- 1. Enable Remote Connection on RXi HMI. Select **Start** > **Settings** > **System** > **Remote Desktop** and turn on **Enable Remote Desktop**.
- 2. On your local PC: In the search box on the taskbar, type Remote Desktop Connection, and then select Remote Desktop Connection.
- 3. In Remote Desktop Connection, type the IP Address of the RXi HMI you want to connect to and then select **Connect**.

6.2 VNC Client

The user can use any VNC client software to connect the RXi HMI. To do so the user needs to start the VNC server on the RXi HMI device.

VNC Server can be launched with the following steps:

- 1. Launch **RXi HMI OI Utilities**. Select **Yes** on UAC prompt dialog.
- 2. Navigate to the Launch Application page under RXi HMI OI Utilities.
- 3. Click the **VNC** icons to launch the application.

Figure 89: Launch the VNC Application





Note:

1. The remote connection to RXi HMI cannot be done if the device is in sleep mode. The user needs to awake the RXi HMI or set the Sleep to Never as shown below.

Figure 90: Sleep Configuration

Settings	
ம் Home	Power & sleep
Find a setting	Screen
System	When plugged in, turn off after
🖵 Display	
ባ» Sound	Sleep
Notifications & actions	When plugged in, PC goes to sleep after
	INCVER
🖒 Power & sleep	
📼 Storage	

- 2. It is required to launch VNC Server after the RXi HMI device reboots.
- 3. The UAC (User Account Control) dialog prompts on RXi HMI will close the VNC Connection.



Section 7: Image Recovery

7.1 Recovery/Upgrade Image

Image Recovery Solution (RCV) can be used to restore/reset a Windows installation on a unit initially delivered with a preloaded Windows image that is not able to boot any longer. This can also be used to upgrade to the new Major version of RXi HMI.

7.2 Create a Bootable USB Flash Device

This outlines the steps necessary to create a bootable USB flash device and copy Windows PE for Windows image deployment to it.

Note: Use FAT32 type USB Flash Drive that is between 8 and 32 GB.

1. Stick Insertion, Console Window

Insert USB device and open a command window. Use **Run as administrator** if you work on a system with UAC active. Alternatively, you can choose to open a non-elevated console window. This will cause the UAC dialog when you call the diskpart utility in the next step.

- 2. At the console prompt enter: Diskpart
- 3. Enter: List **Disk** to list the disks to identify the CORRECT disk number corresponding to your USB stick

Figure 91: List Available Disks

🔤 Administrator: Command Prompt - diskpart

:\PE>diskpart

Microsoft DiskPart version 10.0.18362.1533 Copyright (C) Microsoft Corporation.

On computer: INHYD-2M7N7Y2

4. Identify and select the disk inserted in step 1.

Figure 92: Select Disk

DISKPART> s	elect disk 1				
Disk 1 is n	ow the selected	disk.			
DISKPART> 1	ist disk				
Disk ###	Status	Size	Free	Dyn	Gpt
Disk 0	Online	238 GB	2048 KB		*
* Disk 1	Online	28 GB	0 B		



5. Erase your USB stick.

Figure 93: Erase Disk

DISKPART> clean		
DiskPart succeeded	in cleani	ng the disk.

6. Enter **list disk** to verify the free space on your disk.

Figure 94: Verify Disk Free Space

DISKPART> 1	ist disk				
Disk ###	Status	Size	Free	Dyn	Gpt
Disk 0	Online	238 GB	2048 KB		*
* Disk 1	Online	28 GB	28 GB		

7. Enter create a partition primary to create a primary partition.

Figure 95: Create Primary Partition

```
DISKPART> create partition primary
DiskPart succeeded in creating the specified partition.
```

8. Check the volumes and be sure the partition you selected is already selected (noted by the asterisk '*'). Otherwise, issue the command **select vol 4** (in this case).

Figure 96: Select Partition

DISKPART> lis	t vol						
Volume ###	Ltr	Label	Fs	Туре	Size	Status	Info
Volume 0	С	WINDOWS	NTFS	Partition	129 GB	Healthy	Boot
Volume 1	D	New Volume	NTFS	Partition	107 GB	Healthy	
Volume 2		SYSTEM	FAT32	Partition	1000 MB	Healthy	System
Volume 3			NTFS	Partition	668 MB	Healthy	Hidden
Volume 4	Е		RAW	Removable	28 GB	Healthy	



9. Issue command **format fs=fat32 label=RecoveryUSB quick** to format the selected volume/partition.

Note that specifying a label for the partition is optional but recommended. Also, note that specifying the "quick" option can be used for quick format.

Figure 97: Partition Completed
DISKPART> format fs=fat32 label=RecoveryUSB quic
100 percent completed
DiskPart successfully formatted the volume.

10. Issue command list vol to check volumes

Figure 98: Check Volumes

DISKPART> lis	t vol						
Volume ###	Ltr	Label	Fs	Туре	Size	Status	Info
Volume 0	С	WINDOWS	NTFS	Partition	129 GB	Healthy	Boot
Volume 1	D	New Volume	NTFS	Partition	107 GB	Healthy	
Volume 2		SYSTEM	FAT32	Partition	1000 MB	Healthy	System
Volume 3			NTFS	Partition	668 MB	Healthy	Hidden
* Volume 4	Е	RECOVERYUSB	FAT32	Removable	28 GB	Healthy	

11. Use the **assign** command to assign a drive letter.

This step is necessary only if a drive letter is not already assigned. (For example, Step 8 did not display a proper drive letter for the newly created volume.) Note that the assigned command may interfere with current network drive mappings in case a spare drive letter cannot be found below the first drive letter corresponding to a network share. If a drive letter is already assigned you may omit this step. In this case, use for subsequent steps the drive letter already assigned.

Figure 99: Assign drive letter

DISKPART> assign DiskPart successfully assigned the drive letter or mount point.



12. Check the assignation with the **list vol** command.

Figure 100: Verify the Drive Letter Assignation

ISKPART> lis	t vol						
Volume ###	Ltr	Label	Fs	Туре	Size	Status	Info
Volume 0	С	WINDOWS	NTFS	Partition	129 GB	Healthy	Boot
Volume 1	D	New Volume	NTFS	Partition	107 GB	Healthy	
Volume 2		SYSTEM	FAT32	Partition	1000 MB	Healthy	System
Volume 3			NTFS	Partition	668 MB	Healthy	Hidden
Volume 4	F	RECOVERYUSB	FAT32	Removable	28 GB	Healthy	

13. Enter **Exit** to exit the diskpart.

Figure 101: Exit Drive Partition

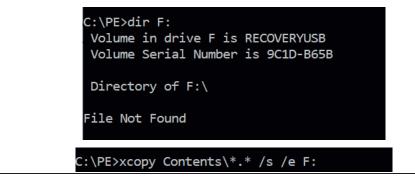
DISKPART> exit Leaving DiskPart... C:\PE>_

7.3 Copy the Windows PE Image

1. Copy the file/directory structure below the Contents folder (i.e. not the Contents folder itself) to the USB stick. You can issue a console command or do this in the GUI (Explorer, Total Commander). The example command is in Figure 102.

Note: The number of files copied in this step may vary depending on how many files are actually in the Contents folder of the environment which you copy. There may be a difference due to the number of files in the utilities or/and the images folder.

Figure 102: Copy the Image





```
Contents\bootmgr.efi
...
Contents\sources\boot.wim
...
xxx File(s) copied
```

Figure 103: Contents Copied Successfully

C:\PE>dir F: Volume in drive F is RECOVERYUSB Volume Serial Number is 9C1D-B65B			
Directory	of F:\		
02/01/2019	12:29 PM	1,452,856	bootmgr.efi
08/17/2021	04:58 PM	<dir></dir>	Boot
08/17/2021	04:58 PM	<dir></dir>	EFI
08/05/2021	03:39 PM	<dir></dir>	images
08/17/2021	04:58 PM	<dir></dir>	scripts
08/17/2021	04:58 PM	<dir></dir>	sources
08/17/2021	04:58 PM	<dir></dir>	utilities
	1 File(s) 1,452,8 5	6 bytes
	6 Dir(s) 30,454,317,05	6 bytes free
C:\PE>			

- 2. Copy the Recovery Image(s) (**RXi_Win10_2019_HMI_rxxx.swm** to the images folder. These are typically .swm-files or a .wim-file.
- 3. Eject and remove the WinPE USB stick just created.



7.4 Install the Windows 10 Recovery/Upgrade Image

This describes, in brief, the installation of the Windows 10 Recovery Image on RXi HMI.

- 1. Create a bootable USB Flash Device as described in Section 7.2, *Create a Bootable USB Flash Device*. Use a USB Stick that is between 8 and 32 GB in size.
- 2. Insert the bootable USB Flash Device into the RXi HMI.
- 3. Power on the RXi HMI and enter the UEFI setup by pressing F2 or Del right after the keyboard LEDs are lit.
- 4. Set the date and time. This is important for correct Windows operation and later reference.
- 5. Exit UEFI setup saving the changes and enter the boot device selection dialog: press F7 during the boot sequence as soon as the KBD LEDs are lit.
- 6. Select the boot entry named **UEFI: <Your UFD>** and press Enter. The graphics displayed during system startup may look a bit scrambled, but this is not of any importance.
- 7. A console window opens. Enter **go** at the user prompt if you are sure you want to proceed.
- 8. It will back up the license files [License.json, License. sig] from the hardware unit where the recovery image is getting installed to the bootable USB device.
- 9. The image installation will execute by applying the image to the hardware unit.
- 10. It will restore the license files [License.json, License.sig] to the hardware unit from the bootable USB device. After restored License files are deleted from the bootable USB device. A system restart will occur.
- 11. Windows will initialize and finally end up at the Windows Welcome screen. In case the system cannot start due to an invalid boot entry repeat Steps 5 and 6 and select **Windows Boot Manager**.

7.5 Movicon WebHMI Licensing

The preloaded Movicon WebHMI on RXi HMI is licensed by Default. During the installation of the Recovery/Upgrade image Movicon WebHMI licensing depends on 2 scenarios.

7.5.1 Scenario 1: Windows File System Accessible

The Movicon WebHMI license will be backed up to a Windows PE bootable USB device from the hardware unit during the installation of Recovery/Upgrade Image. After the installation of the Image Movicon WebHMI License is restored to the hardware unit from the Windows PE bootable USB device.



7.5.2 Scenario 2: Windows File System Corrupted

If the Windows file system is corrupted, then the user will be shown the error Message: License.json and License.sig files couldn't be found on the device during backing up the licensing from the Hardware unit. Please contact technical support for License files after Image Recovery.

Once the recovery/upgrade image is installed on RXi HMI then once again error Message will be shown to the user: License.json and License.sig files couldn't be restored to the Hardware unit. Please contact technical support for License files after Image Recovery".

The user should follow the instructions outlined in Section 7.6, Obtaining License Files.

7.6 Obtaining License Files

The customer needs to follow the below steps to collect the License Files from the technical support team.

- 1. The customer needs to get the Hardware MAC address and sent it to the technical support team for generating the License.
- 2. Launch CMD and change the directory to "C:\Program Files\Emerson\libipld" on the RXi HMI Hardware unit.
- 3. Run the command: ipldutil.exe select

Figure 104: Run ipldutil.exe select

```
C:\Program Files\Emerson\libipld>ipldutil.exe select
IPLD Utility V1.0 - Built Jun 17 2021 13:10:10
Selected MAC addresses found: 4
7C:CB:E2:E2:10:CB
7C:CB:E2:E2:11:51
7C:CB:E2:E2:10:CA
7C:CB:E2:E2:11:50
C:\Program Files\Emerson\libipld>_
```

- 4. Copy any Mac Address as generated in Step 3 and send it to the Technical Support Team.
- 5. The customer needs to copy the obtained License.json and License.sig files from the Techincal Support team to C:\ProgramData\Emerson\libipId on RXi HMI Hardware unit.



Section 8: Accessing the BIOS

8.1 BIOS Settings

8.1.1 Accessing the BIOS (RXi HMI)

The BIOS is a program that handles basic levels of communication between the CPU and peripherals. It contains codes for various advanced features found in this system board. The BIOS allows you to configure the system and save the configuration in a battery-backed CMOS so that the data is retained even when the power is off. In general, the information stored in the CMOS RAM of the EEPROM will stay unchanged unless a configuration change has been made, such as a hard drive replaced or a device has been added.

The CMOS battery can fail over time, causing CMOS data loss. If this happens, you need to install a new CMOS battery and reconfigure the BIOS settings.

Keys	Function
Right and Left arrows	Moves the highlight left or right to select a menu.
Up and Down arrows	Moves the highlight up or down between submenu or fields.
Enter	Press Enter to enter the highlighted submenu or item.
+ (plus key)	Scrolls forward through the values or options of the highlighted field.
- (minus key)	Scroll backward through the values or options of the highlighted field.
<f1></f1>	Displays general help
<f2></f2>	Pervious values
<f3></f3>	Load Optimized Defaults
<f4></f4>	Saves and resets the setup program.
<esc></esc>	Exit to the BIOS Setup Utility.



Submenu

When "□" appears on the left of a particular field, it indicates that a submenu that contains additional options is available for that field. To display the submenu, move the highlight to that field and press **Enter**.

AMI BIOS Setup Utility (RXi HMI)

Accessing the BIOS

To access the BIOS, you must attach a USB keyboard to the device and repeatedly press the **Delete** key during the startup sequence until it brings you to the BIOS Main Menu.

Main Menu

The Main menu is the first screen that you will see when you enter the BIOS Setup Utility.

Figure 105: Main Menu

BIDS Information Project Name BIDS Version	SBC7018 194.156	Choose the system default language
Memory Information Total Memory	8192 MB (ODR3)	
Egitim Date System Time	[10:06:31]	
Access Level	Administrator	++: Select Screen 11: Select Trem Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save Changes and Reset ESC: Exit

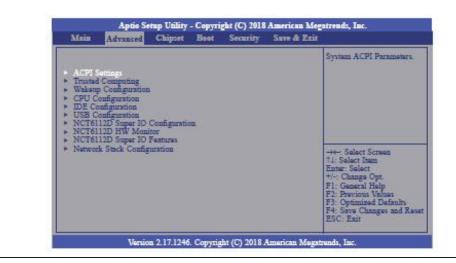
BIOS Parameter	Description
System	Choose the system default language.
Language	
System Date	The date format is <day>, <month>, <date>, <year>. Day displays a day, from Sunday to Saturday. Month displays the month, from 01 to 12. Date displays the date, from 01 to 31. Year displays the year, from 1980 to 2099.</year></date></month></day>
Time	The time format is <hour>, <minute>, <second>. The time is based on the 24-hour military-time clock. For example, 1 p.m. is 13:00:00. Hour displays hours from 00 to 23. Minute displays minutes from 00 to 59. Second displays seconds from 00 to 59.</second></minute></hour>



Advanced

The Advanced menu allows you to configure your system for basic operation. Some entries are defaults required by the system board, while others if enabled, will improve the performance of your system or allow the user to set some features according to their preference.

Figure 106: Advanced Menu



ACPI Settings

This section configures system ACPI parameters.

Figure 107: ACPI Settings

Aprio Setup Utility - Copyright (C) 2018 American Megatrends, Inc Advanced .		
ACPI Settings . Enable ACPI Auto Configuration	n [Disabled]	Enables or Disables BIOS ACPI Auto Configuration
Enable Hibernation ACPI Sleep State	[Enabled] - [S3 only[Suspend to]	
		→ Select Screen . N: Select Term Enter: Select . +/~ Change Opt. F1: General Help F2: Previous Values . F3: Optimized Defaults . F4: Save Changes and Reset ESC: Exit .

BIOS Parameter	Description
ACPI Auto	This field is used to enable or disable BIOS ACPI auto configuration.
Configuration	
Enable Hibernation	This field is used to enable or disable the system's ability to hibernate (OS/S4 Sleep State). This option may not be functional with all operating systems.



Trusted Computing

This section is used to configure the Trusted Computing settings.

Figure 108: Trusted Computing

TPM20 Device Found Vendor: IFX Firmware Version: 5.62		Enables or Disables BIOS support for security device. O.S. will not show Security Device. TOG EFI protocol
Security Device Support	[Enable]	and DVT1A interface will no
Pending operation	[Nons]	be available.
		→+-: Select Screen 14: Select Burn Enter: Select +-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Definits F4: Save Changes and Rece

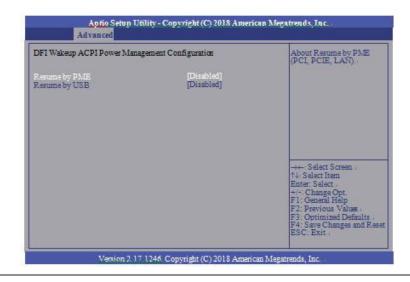
BIOS Parameter	Description
Security Device Support	Enable or disable BIOS support for a security device. The Operating System will not show a security device. TCG EFI protocol and INT1A interface will not be available.
Pending Operation	Schedule an operation for the security device. Your computer will reboot during restart to change the state of the security device.



Wakeup Configuration

This section is used to configure the Wakeup ACPI Power Management.

Figure 109: Wakeup Configuration



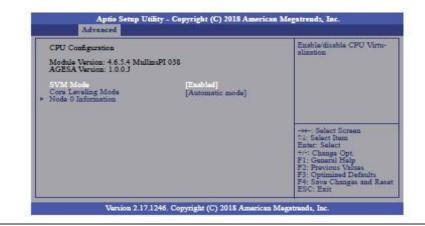
BIOS Parameter	Description
Resume by PME	Enable or disable to resume by PME (PCI, PCIe, LAN, etc.)
Resume by USB	This is enabled by default. Enable or disable to resume by USB.



CPU Configuration

This section is used to configure the CPU. It will also display the detected CPU information.

Figure 110: CPU Configuration



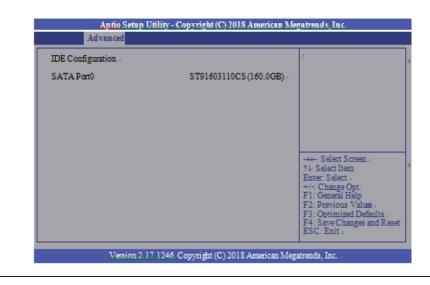
BIOS Parameter	Description
SVM Mode	Enable or disable CPU Virtualization.
Core Leveling Mode	Select the number of cores in the system: Automatic mode, Three cores per processor, Two cores per processor, or One core per processor.
Node 0 Information	View Memory Information related to Node 0.



IDE Configuration

This section is used to configure the IDE Devices. It will also display the detected information.

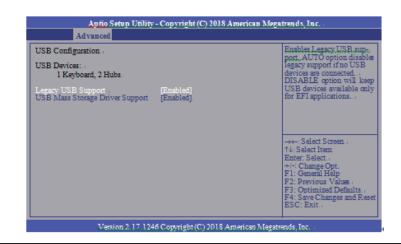
Figure 111: IDE Configuration



USB Configuration

This section is used to configure the parameters of the USB Device.

Figure 112: USB Configuration



BIOS Parameter	Description
Legacy USB Support	Enabled – Enabled Legacy USB Disabled – Keep USB devices available only for EFI applications Auto – Disable support for legacy when no USB devices are connected
USB Mass Storage Driver Support	Enable or disable the support of the USB Mass Storage Driver.



NCT61120 Super IO Configuration

This section is used to configure the parameters of the system super IO chip.



BIOS Parameter	Description
Serial Port	Enable or disable the serial COM port.
RS485 Auto Flow Support	Enable or disable the RS485 auto flow support.

NCT 6112D HW Monitor

This section is used to monitor hardware status.

Figure 113: NCT6112D Hardware Monitor

Pc Health Status		
CPU Temperature SYS Temperature VBAT VCORE VDDQ SV 3V3	+50.5 C +40.0 C +3.088 V +0.816 V +1.496 V +5.038 V +3.312 V	
		+++: Select Screen 14: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Value F3: Optimized De F4: Save Changes ESC: Exc.



NCT 6112D Super IO Features

This section is used to configure some control functions of the system super IO chip.

Figure 114: NCT 6112D Super IO Features

NCT6112D Super IO Features		Control the status when
Power-Loss State WatchDog Count Mode WatchDog TimeOut Value	[Always off] [Second] 0	Power loss occurs
		-++- Select Screen 74, Select Item Enter: Select +/- Change Opt. F1: General Help F1: Previous Values F3: Optimized Defaults F4: Save Changes and Rese ESC: Exit

BIOS Parameter	Description
WatchDog Count Mode	A WatchDog timer (WDT) is a hardware timer that automatically generates a system reset if the main program neglects to periodically service it. It is often used to automatically reset an embedded device that hangs because of a software or hardware fault. Use this menu to select the WatchDog Timer Unit: second or minute.
WatchDog TimeoutValue	Enter the value to set the Super IO WatchDog timer. 0 means disabled.



Network Stack Configuration

This section is used to enable or disable network stack settings. The Network Stack Controls LAN1 & LAN2 (Also LAN 3 & LAN4 on large computing module).

Figure 115: Network Stack Configuration

Network Stack	[Disabled]	Enable/Disable UEFI Network Stack
		→←: Select Screen .
		Fix Select item Enter: Select i +/-: Change Opt. F1: General Help F2: Previous Values i F3: Optimized Defaults i F4: Save Changes and Re ESC: Exit.

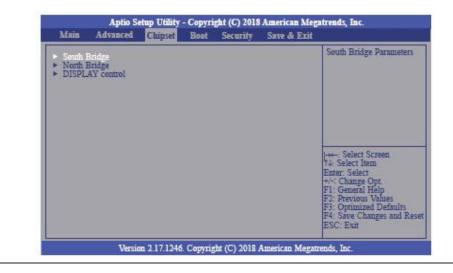
BIOS Parameter	Description
Network Stack	Enable or disable the UEFI network stack. When Network Stack is set to enabled, the screen will be displayed as below.
Ipv4 PXE Support	When enabled, Ipv4 PXE boot supports. When disabled, the Ipv4 PXE boot option will not be available.
Ipv6 PXE Support	When enabled, Ipv6 PXE boot supports. When disabled, the Ipv6 PXE boot option will not be available.
PXE Boot Wait Time	Enter the wait time value to abort the PXE boot.
Media Detect Time	Enter the wait time in seconds to detect media.



Chipset

This section configures relevant chipset functions.

Figure 116: Chipset Screen



BIOS Parameter	Description
OnChip SATA Channel	Enable or disable Serial ATA
OnChip SATA Type	Select OnChip SATA Type: Native IDE, AHCI, or Legacy IDE.
SD Mode	Enable or disable Secure Digital (SD) Mode configuration.
SD Host Controller Version	Select Secure Digital (SD) host controller version: SD2.0 or SD3.0.
HD Audio	HD Audio will be enabled if present, disabled otherwise.
	Power On – When Power returns after an AC power failure, the
	system will automatically power on.
	Power Off - When power returns after an AC power failure, the
	system will remain off. You must press the Power button to power
	on the system.
Restore on AC Power Loss	Last State - When power returns after an AC power failure, the
	system will return to the state where you left off before power
	failure occurs. If the system's power is off when AC power failure
	occurs, it will remain off when power returns. If the system's
	power is on when AC power failure occurs, the system will power
	on when power returns.
GPP2 Hotplug Mode Control	Enable or Disable GPP2 Hotplug Mode Control
GPP3 Hotplug Mode Control	Enable or disable GPP3 hotplug mode control.
DP0 Output Mode	Select NB PCIe to connect type (display device): EDP or Disabled.
Dp1 Output Mode	Select NB PCIe connect type (display device): DP or Disabled
Auto Packlight Dimmin -	This is by default enabled. Enable or disable dimming backlight by
Auto Backlight Dimming	TB573D.
Minimum Dimming Level	Set the minimum dimming level control. The range is 1~20%.



Boot Configuration

Figure 117: Boot Configuration Menu

Main Advanced	Chipset	Boot Security Save & Exit.	
Boot Configuration Setup Prompt Timeout Bootup NumLock State. Quiet Boot. Boot Option Priorities Boot Option #1.	2	*' [On], [Disabled], [po: ST91603110CS _],	Number of seconds to wait for setup activation key. 65535(0xFFFF) means indefinite waiting.
Boot Option #2., Hard Drive BBS Prioritie CSM parameters .	8	[Windows Boot Manage].	→←: Select Screen ↑↓: Select Item Enter: Select. +→: Change Opt. F1: General Help F2: Previous Values. F3: Optimized Defaults. F4: Save Changes and Res ESC: Exit.

BIOS Parameter	Description
Setup Prompt Timeout	Select the number of seconds to wait for the setup activation key. 65535(0xFFFF) denotes indefinite waiting.
Bootup NumLock State	This allows you to determine the default state of the numeric keypad. By default, the system boots up with NumLock on wherein the function of the numeric keypad is the number keys. When set to Off, the function of the numeric keypad is the arrow keys.
Quiet Boot	Enable or disable the Quiet Boot option.
Boot Option #1/#2	Select the system boot order.



Hard Drive BBS Priorities

Set the order of the legacy devices in this group.

Figure 118: Hard Drive BIOS Boot Specification

Setup Prompt Timeout 1 options fi Bootup NumLock State, [On], Quiet Boot. [Disabled]. Boot Option #1. [P0: ST91603110CS] Boot Option #2. [Windows Boot Manage]. Hard Drive BBS Priorities CSM parameter. ++- Salet 14- Select Enter: Select +/-: Chan F1: Gene F2: Previ			trity Save & Exit	oot S	Bi Bi	Chipset	Advanced .	Main
Boot Option Prioritias Boot Option #1 Boot Option #2 Hard Drive BBS Priorities CSM parameters →+- Select Enter: Sel +/- Chan F1: Gene F2: Previ		OpROM executi options filter, et		1 [On] -	ų	ð	ipt Timeout	Setup Pron
Boot Option #1 [P0: ST91603110CS] Boot Option #2 . [Windows Boot Manage] . Hard Drive BBS Priorities CSM parameter		3	h	[Disabl			4	Quiet Boot
CSM perameters , 		<i>i</i> †	603110CS]. Boot Manage].	[P0: ST [Windo	30		n#1.,	Boot Optic
F4: Save	Item lect ral Help ous Vahes nized Defaults Changes and Re	→ Select Scre ↓ Select Irem Enter: Select + Change Opt F1: General Help F2: Previous Va F3: Optimized I F4: Save Change ESC: Exit			<u>;0</u>	B)		

BIOS Parameter	Description
Launch CSM	This field is used to enable or disable to launch of CSM.
Boot Option Filter	This option controls what device(s) the system will boot to.
Launch PXE OpROM Policy	This field controls the execution of UEFI and Legacy PXE OpROM.
Launch Storage OpROM Policy	This field controls the execution of UEFI and Legacy Storage OpROM.
Launch Video OpROM Policy	This field controls the execution of UEFI and Legacy Video OpROM.



Security

Figure 119: Security

Password I	Description				Set Administrator Passw
then this or only asked If ONLY th is a power boot or ent have Admi The passwe in the follo Minimum I Maximum	nly limits ac for when er the User's pa on passwor er Setup. In nistrator rig ord length n wing range: length	rust be	p and is). t, then the e entere		→← Selsct Screen ↑↓ Select Item Enter: Select
User Passw Secure Boo	vord				+/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save Changes and R/ ESC: Exit

BIOS Parameter	Description
Administrator Password	Set the administrator password.
User Password	Set the user password.
Secure Boot Menu	This section is used to configure customizable secure boot settings.
Secure Boot	Enable or disable secure boot. Secure Boot can be enabled if 1. System running in user mode with enrolled platform key (PK); 2. CSM function is disabled.
Secure Boot Mode	Select secure boot mode: standard or custom. Custom mode enables users to change image execution policy and manage secure boot keys.



Key Management

This section enables experienced users to modify secure boot variables.

Figure 120: Key Management

reput strap chary - cr	yright (C) 2018 American Megatrends, Inc. Security		
Default Key Provision Enroll All Factory Default Keys Save All Secure Boot Variables	[Disabled]	Install Factory default Secure Boot Keys when System is in Setup Mode.	
Platform Key (PK) • Delete PK • Set new PK	NOT INSTALLED		
Key Exchange Key (KEK) Delete KEK Set new KEK	NOT INSTALLED		
 Append KEK Authorized Signatures Delete DB Sat new DB 	NOT INSTALLED	→+- Select Screen T& Select Item Enter: Select +/-: Change Opt.	
 Append DB Forbidden Signatures Delate DBX Sat new DBX 	NOT INSTALLED	F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save Changes and Res	
 Append DBX Authorized TimeStamps Delete DBT Set new DBT Append DBT 	NOT INSTALLED	ESC: Enit	

BIOS Parameter	Description
Default Key Provision	Enable or disable to install factory default secure boot keys when the system is in setup mode. When enabled, a pop-up window will display. Select Yes and press Enter to install factory default keys.
Enroll All Factory Default Keys	Select Yes and press Enter to install ALL factory default keys, including PK, KEK, DB, DBX, and DBT. Change takes effect after reboot.
Set New PK	Select Yes and press Enter to set a new PK or select No and press Enter to load it from a file on external media.
Set new KEKSelect Yes and press Enter to set a new KEK or select No and press Enter to lo from a file on external media.	
Append KEK	Select Yes and press Enter to set a new KEK or select No and press Enter to load it from a file on external media.
Set new DB	Select Yes and press Enter to set a new DB or select No and press Enter to load it from a file on external media.
Append DB	Select Yes and press Enter to set a new DB or select No and press Enter to load it from a file on external media.
Set new DBX	Select Yes and press Enter to set a new DBX or select No and press Enter to load it from a file on external media.
Set new DBT	Select Yes and press Enter to set a new DBT or select No and press Enter to load it from a file on external media.
Append DBT	Select Yes and press Enter to set a new DBT or select No and press Enter to load it from a file on external media.



Save & Exit

Menu Options

Figure 121: Menu Options

Main	Aptio S Advanced	dun Utility Chipset	Copyri Boot		ht (C) 2018 Am Security Save	erican Megatrands, Inc. & Exit
Save Cha Discard C Restore D						Reset the system after saving the changes
						→ ↔: Select Screen . ↑↓ Select Item Enter: Select . +/-: Change Opt. F1: General Help F2: Previous Values . F3: Optimized Defaults . F4: Save Changes and Reset ESC: Exit .
	Versi	on 2 17 124	6 Copyri	igi	nt (C) 2018 Ame	rican Megatrends, Inc.

BIOS Parameter	Description
Save Changes and Reset	To save the changes, select this field and then press Enter . A dialog box will appear. Select Yes to reset the system after saving all changes made.
Discard Changes	To discard the changes, select this field and then press Enter . A dialog box will appear. Select Yes to reset the system setup without saving any changes.
Restore Defaults	Enter . A dialog box will appear. Select Yes to restore the default values of all the setup options.

Updating the BIOS

To update the BIOS, you will need the BIOS file and a flash utility. Please contact technical support or your sales representative for the files. The contact information is located at the end of this document.



Section 9: Mounting Information

9.1 Panel Mount

The RXi HMI can be panel-mounted. Panel Thickness: 16¹ to 7 gauge (1.6 to 5 mm) Panel Thickness: 1.6 to 5mm All measurements within ±0.5mm

9.1.1 Panel Cutout Dimensions

Height

Figure 122: Panel Cutout Dimensions



Display Size (in)	Width (mm)	Height (mm)
12	317	214.5
15	398	245.5
19	482	297
24	581	360

All panel cutout measurements should be within ± 0.5 mm. Values presented are width and height only.

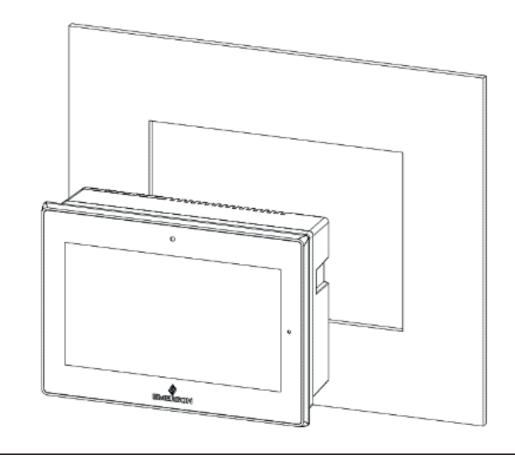
¹ For IP66 installations of 12-inch displays (IC760CSW12CDA) use a 14 to 7 gauge (2 to 5 mm) thick panel.



9.1.2 Installation Steps

- 1. Verify that the gasket is present and properly seated in the bezel channel located on the sides of the unit.
- 2. Carefully insert the RXi HMI into the mounting panel cutout.

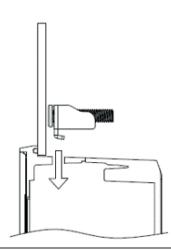
Figure 123: Panel Install View





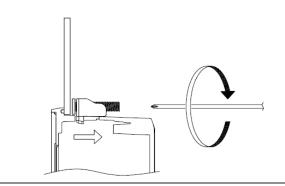
3. Insert the hook of the mounting bracket into the mounting hole as displayed in the following figure.





- 4. Tighten all mounting brackets by hand until the gasket seal contacts the mounting surface uniformly.
- 5. In a cross pattern around the monitor tighten all mounting clip screws to a torque of 13 to 13.9 in-lbs. (15 to 16kgf-cm) making sure not to overtighten the bracket.

Figure 125: Tighten Mounting Bracket





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9.2 Mounting to Modular Display

Figure 126: 12" Mount

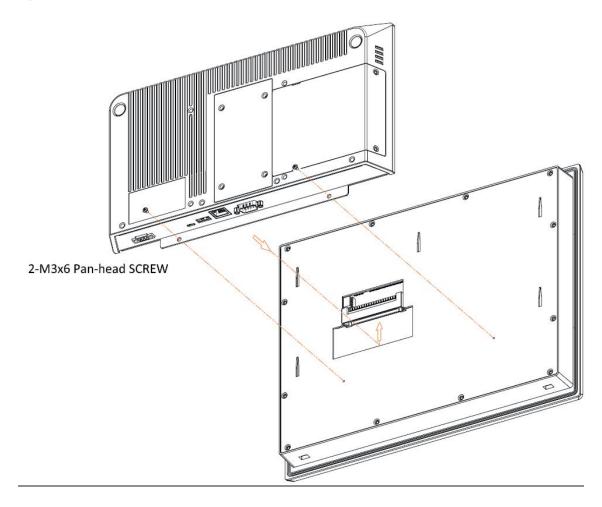




Figure 127: 15" Mount

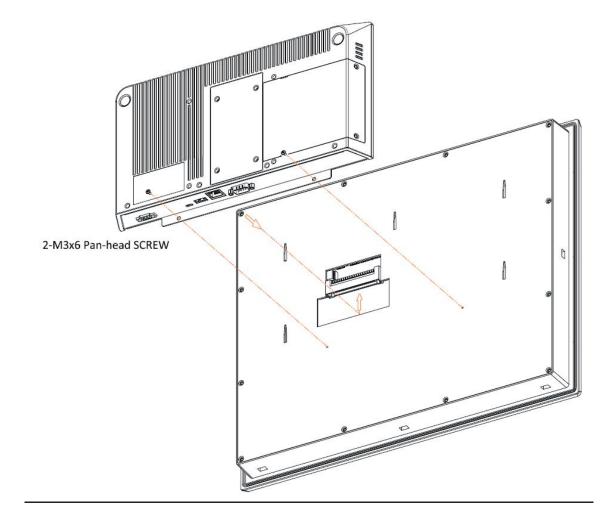
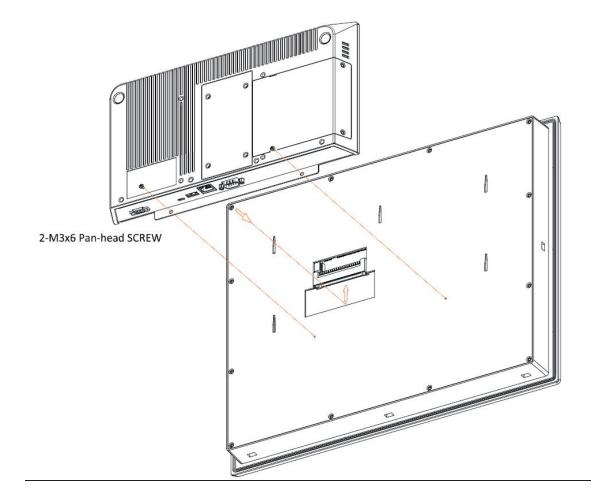




Figure 128: 19/24" Mount





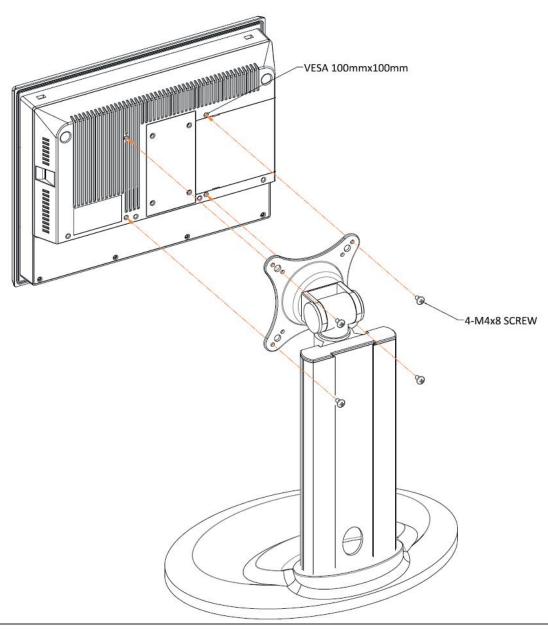
9.3 VESA Mount

9.3.1 VESA Mount Dimensions

The RXi HMI can also be VESA mounted as shown in the figures below. All 12" through 24" units include VESA Mount Dimensions of 100 mm x 100 mm.

All units are fastened with four M4x8 screws.

Figure 129: 12" VESA Mount





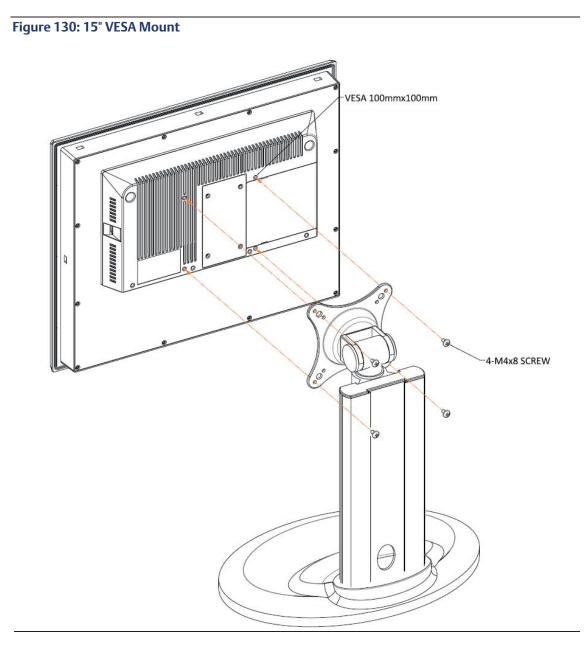
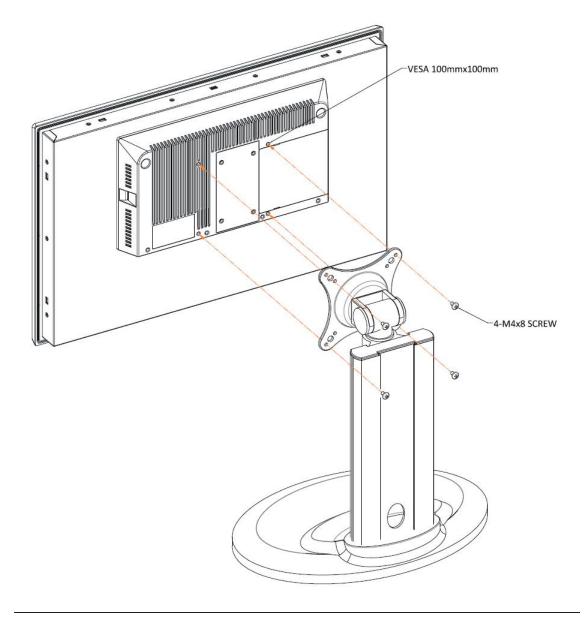




Figure 131: 19"/24" VESA Mount





M2

Screw clamps

V de

Power Connector

M2.5 Mounting clamps

FG

Section 10: Physical Connections and Configuration Settings

Input Power (24V DC-in)

To connect to power, follow these steps:

- 1. Verify that the power cable is not energized.
- 2. Loosen the screw clamps on the mating power connector.
- 3. Strip the insulation from the power cables.
- 4. Secure the power cable to the mating connector, noting polarity, and tighten the screw clamps. The torque for the attaching screws is 0.3 Nm (2.26 in-lb).
- 5. Apply dc power to the unit. During normal startup and operation, the LED status indicator displays as follows:
 - Solid amber while the RXi HMI unit is starting up
 - Solid green during normal operation

Be sure to connect a DC power cord to this 3-pin power connector. Using a voltage out of the range may fail to boot the system or cause damage to the system board.

10.1 Graphics Interface

The RXi HMI uses a DisplayPort to connect to a display device such as a computer monitor. The DisplayPort connection will be used to transmit both audio and video. If additional configuration is required, visit the Chipset menu in the device BIOS on startup.

10.2 Ethernet Ports

The RXi HMI has Four Base-T Ethernet Ports. Use the LAN ports to connect to a local area network through a network hub or router. If additional configuration is required, visit the Wakeup Configuration menu in the device BIOS on startup.

10.2.1 Ethernet Port Operation LEDs

Speed Link Activity	LED	LED State	Operating State
	Speed	Yellow, ON	10/100/1000
	Link Activity	Green, ON	Link Status



10.2.2 Operation Status LEDs (Screen)

RXi HMI has a tri-color LED built into the screen that provides a visual indication of the operation status.

LED State	System State
Amber, Solid	Operating system starting
Green, Solid	Normal operating state
Green, Blinking	Backlight off
Red, Blinking	Backlight failure
Off	Power not applied to the unit

10.3 USBs

The RXi HMI features two USB 2.0 (Type-A) ports for the mouse and keyboard. (There are also two USB 3.0 (Type-A) ports for external storage devices.) If configure the device to wake on keyboard/mouse function visit the Wakeup Configuration menu in the device BIOS on startup.

10.4 Serial Connectors (UART)

The RXi HMI features two serial port connections. Connect these devices using the pin-out configuration seen in

Serial Connection	Pin	Function
RS232	1	TXD
	2	RXD
	3	RTS
	4	CTS
	5	GND
RS485	6	TX+
	7	TX-
	8	RX+
	9	RX-
	10	GND



10.5 I/O Connectors

10.5.1 Serial ATA (SATA) Connector

Features

1 Serial ATA 3.0 port with data transfer rate up to 6Gb/s

Integrated Advanced Host Controller Interface (AHCI) controller

The Serial ATA connector is used to connect the Serial ATA device. Connect one end of the Serial ATA data connector to a SATA connector on the other end to your Serial ATA device.

BIOS Setting

Configure the Serial ATA drive in the Chipset menu (SB SATA Configuration submenu) of the BIOS. Refer to chapter 3 for more information.

10.6 Expansion Slots

10.6.1 Micro SD Socket

The micro SD socket allows you to install a micro SD card for the expansion of available storage.

10.7 LVDS LCD Panel Connector

The system board allows you to connect an LCD Display Panel with the LVDS LCD panel connector. This connector transmits video signals and power from the system board to the LCD Display Panel.

Refer to the right side for the pin functions of the LVDS connector.

10.7.1 BIOS Setting

Configure the LCD panel in the Chipset menu (DISPLAY control submenu) of the BIOS. Refer to Chapter 3 for more information.

10.8 Audio

10.8.1 Rear Audio

The system board is equipped with 2 audio jacks (Line-out and Mic-in). A jack is a one-hole connecting interface for inserting a plug.

- Line-out Jack (Lime) This jack is used to connect a headphone or external speakers.
- Mic-in Jack (Pink) This jack is used to connect an external microphone.



10.9

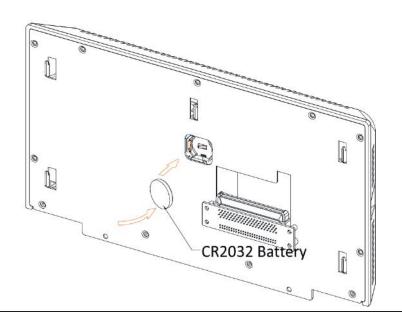
Battery

The lithium-ion battery powers the real-time clock and CMOS memory. It is an auxiliary source of power when the main power is shut off or disconnected. It is a standard CR2032 battery and is accessible on the bottom of the computing module when separated from the screen (as shown inFigure 132.

Safety Measures

- Danger of explosion if battery incorrectly replaced.
- Replace only with the same or equivalent type recommended by the manufacturer.
- Dispose of used batteries according to local ordinances.

Figure 132: CR2032 Battery for 12 to 24 inch



WARNING

Use of Another Battery May Present a Risk of Fire or Explosion.

Replace Battery with Panasonic Model CR2032 only.

ACAUTION

Battery May Explode if Mistreated. Do not Recharge, Disassemble, or Dispose of In Fire.



Appendix A Open Source Software Used by RXi HMI

Component Name : JamesNK/Newtonsoft.Json

Version :13.0.1

License information : The MIT License (MIT)

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Component Name: Microsoft.Dism

Version : 2.2.2

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Any escalation request should be sent to mas.sfdcescalation@emerson.com

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