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DELIXI Inverter, Your Best Choice



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Our Mission

Repay the World, Create the Future

Our Vision

To be a world-famous company with leading core technology and outstanding comprehensive strength

Core Value

Excellence, Efficiency, Cooperation, Responsibility

Company Profile

Hangzhou Delixi Group Co., Ltd is one of the three advanced manufacturing bases in Delixi Group and one of the largest instrument and electric power automation production bases in China. Its main businesses include household electrical appliance, energy meter, frequency inverter, three-way catalytic inverter, transmitter, automation and capacitors. In recent three years, the company, since developing rapidly and soundly, realized an annual growth rate of 30% in terms of sales and became one of the fast growing companies with considerable returns in the industry.

Hangzhou Delixi is benefited from the reform and opening up policy in China, the care and support from all sectors of the society and the efforts from all Delixi people as well as the innovation and development of the company. Hangzhou Delixi, as China Top Brand and Hangzhou Famous Brand, may provide superior products and services to our customers by adhering to the unique Delixi corporate culture.

With the assistance of 15 logistics distribution centers and 1000 distribution networks nationwide, the company may well serve its customers by actively distributing its products.

Hangzhou Delixi takes the lead of the country in obtaining the approvals of quality management system, environmental management system and occupational health and safety management system and has passed the international and domestic authoritative certifications of KEMA and CCC, etc. to ensure the quality of products may satisfy the market requirements.

We are dedicated to providing efficient and stable technical solutions for customers and continuously improving the efficiency of energy use. Our company, by applying the internationally advanced variable frequency control technology and the actual needs of domestic customers, has independently researched, developed and manufactured kinds of frequency inverters. In recent years, more than 10 products have won the National Patent. Now we have developed and manufactured inverter CDI9200 universal type inverter, CDI9800 vector type inverter, CDI9100 and CDI9600 series inverters. In 2015, in order to satisfy the increasingly higher requirements on the industrial production of frequency inverters, Hangzhou Delixi develops a new E series frequency inverter aiming at the market demands. Compared with the old frequency inverters, its precision and performance are improved substantially besides its optimized structure and appearance. Its powerful built-in function may better fulfill the needs of different industries.

Advantages of Hangzhou Delixi: ① first-class leadership team, ② strong support from Delixi, ③ extensive experience in industrial electrical sector, ④ the reputation and popularity of Delixi brand, and ⑤ the good location for more excellent talents.













Inverters: CDI-E180 series Vector Control Inverter

Introduction

The CDI-E180 series inverter is a stable and versatile high-performance vector control inverter with optimum control modes such as SVC, V/F control and VC, and is widely used in situations with demanding requirements for speed control precision, torque respond speed and low-frequency output torque.

Technical Characteristics

◆ Excellent Performance

Due to the new vector control algorithm, the inverter features large start torque, quick torque response and high control precision to further improve the efficiency of the motor.

◆ Strong Function and Low Cost

The large number of internal function modules such as timer, virtual time-delay relay and math operation modules are as a whole equivalent to an additional small PLC, so that the cost is significantly reduced.

◆ Easy Operation

A special-purpose function is embedded, and the conversion between the special-purpose function and the common function is available through one function code, for the convenience of type selection and flexibility in use.

◆ Flexible Type Selection

The 15kW or below types have standard internal brake units, the 18.5-30kW types can have optional internal brake units, and the 37kW above types shall be connected with external brake units. The 11kW, 15 kW, 200 kW or above types have standard DC inductors, and 18.5-55kW types can have optional DC inductors.



Applications

Electric power, textile and chemical fiber, building materials, oil industry, chemical industry, metallurgy, municipal facilities, paper-making, food & beverage and tobacco.

Accessories

E180-I/O expansion card; E180-PG coder expansion card; E180-485 communication expansion card; E180-DP communication expansion card.

E180-ZS injection molding machine expansion card; E180-WSP constant pressure water supply expansion card.

Inverters: CDI-E100 series Economical-type Inverter AC 3PH 200V-240V, 0.4-2.2kW

AC 1PH 200V-240V, 0.4-2.2kW AC 3PH 340V-420V, 0.75-630kW

Introduction

The CDI-E100 series inverter is a general-purpose low-power inverter with optimum control modes including SVC and V/F control, stable performance, diversified functions, high cost performance, optimum structure and elegant appearance.

■ Technical Characteristics

♦ Compact Structure

Optimum structure and elegant appearance; can be installed through both slides and holes; easy to use.

◆ Reliable Small Integrated Module

Reliable small integrated module to ensure good quality and performance at a lower price.

◆ Integrated Communication Module

Standard internal RS-485 communication module which enables standard MODBUS-RTU communication; through such a module, one host computer can communicate with several inverters simultaneously and quickly with perfect anti-interference performance.

◆ Flexible Type Selection

The 15kW or below types have standard internal brake units, and the 18.5-22kW types can have optional internal brake units. The 11kW, 15 kW types have standard DC inductors, and 18.5-22kW types can have optional DC inductors.

Applications

Mainly applies to low-power non-VC situations with demanding requirements for input/output. Carving machine, textile machine, glass-making machine and dyeing machine.

Accessories

External keyboard, extension cord.





Inverters: CDI-E102 series Economical-type Inverter AC 3PH 200V-240V, 0.4-2.2kW AC 3PH 340V-420V, 0.75-630kW

AC 1PH 200V-240V, 0.4-2.2kW

Introduction

The CDI-E102 series inverter is a classic-type low-power inverter with optimum SVC and V/F control, stable performance and simplified functions. It reserves the configuration most-frequently used by users, and is more cost-effective.

Technical Characteristics

◆ Simplified Functions and More Cost-effective

Optimized configuration according to the functions most-frequently used by users, so as to reduce resource waste, improve cost performance and competitiveness.

Compact Structure

Optimum structure and elegant appearance; can be installed through both slides and holes; easy to use.

Flexible Type Selection

The 15kW or below types have standard internal brake units, and the 18.5-22kW types can have optional internal brake units.

The 11kW, 15 kW types have standard DC inductors, and 18.5-22kW types can have optional DC inductors.



Applications

Mainly applies to low-power non-VC situations with demanding requirements for input/output. Die-cutting machine, carving machine, textile machine, glass-making machine and dyeing machine.

Accessories

External keyboard, extension cord, E102-485 communication expansion card.

Inverters: CDI-EM60 series Mini Inverter

AC 1PH 95V-125V, 0.75-1.5kW AC 1PH 200V-240V, 0.4-2.2kW AC 3PH 340V-420V, 0.75-15kW

Introduction

The CDI-EM60 series inverter is a mini-type low-power single-phase inverter with optimum SVC and V/F control, stable performance and simplified functions. It reserves the configuration most-frequently used by users, and can be extended with several I/O and communication interfaces.

Technical Characteristics

- ♦ Small size and easy operation; Embedded with DC brake function and can have optional external brake unit; Accuracy of stop position.
- Separate keyboard that supports hot plug and can be pulled out to a distance of 50m at most; a copy keyboard with parameter control is optional.
- Extensible RS485 communication interface which enables standard MODBUS-RTU communication and can be compatible with a variety of host computers.
- Long service-life with a controllable fan; the AVR (Automatic Voltage Regulation) function ensures large output torque in case of low input voltage.
- Multiple protection functions to ensure safe and reliable operation of the motor.
- All standard products have been treated with conformal coatings.
- Air-duct isolated by windshields to ensure good thermal dissipation and thus significantly improved adaption to the environment.



Applications

Mainly applies to low-power non-VC situations with demanding requirements for input/output. Die-cutting machine, carving machine, textile machine, glass-making machine, dyeing machine, book sewer, automatic production line and food machine.

Accessories

EM60-IO expansion card, EM60-485 communication expansion card, internal brake unit.





Soft Start Series: CDRA Device-type/Comprehensive-protection Soft Starter (Power Range: 11-600kW)

Introduction

The Delixi Soft Starter is a motor control equipment featuring soft start, soft parking, light-loading and energy-saving as well as multi-functional protection. The soft starter enables smooth and impact-less start during the whole start process, and the parameters such as current limit and start time can be adjusted according to the characteristics of the motor load. It can be divided into two categories: the Device-type Soft Starter and the Comprehensive-protection Soft Starter.

Applications

The soft starter can be applied to motors in crushers, compressors, transmission, pumps and air blowers.

Product Characteristics

- ◆ Diversity of starting methods: Current limit soft start, ramp voltage soft start, ramp voltage + current limit soft start.
- High reliability: A high-performance microprocessor performs digital processing of the signals in the control system.
- ◆ Strong Anti-interference Capability: Easy-tuning, optoelectronic-isolator-based signal transmission in the processing unit, different anti-noise levels.
- Optimum Structure: Unique compact structure, double-layer shell consisting of
 plastic upper layer and metal lower layer to meet the aesthetic and durability
 requirements.
- ◆ Motor Protection: Multi-functional protection (e.g. in case of over-current, input/output default phase, SCR short-circuit and overheat).
- ◆ Easy Maintenance: Four-digit signal monitoring system to monitor the operation of the system equipments in 24 hours and to offer quick fault diagnosis.



Brake Unit Series: CDI-BR Energy-consumption Brake Unit

Introduction

Delixi Brake Unit is mainly designed to release the regenerated power during the speed adjustment of the motor through the brake resistor. It effectively overcomes the disadvantages of low brake speed and small brake torque (\leq 20% rated torque) of conventional inverters, which makes it extremely suitable for quick brake situations.

Applications

The brake unit is applicable to high rise elevators, escalators, coal mine cars and winches, hoisting equipments, oil field pumping units, lifts, cranes, centrifuges and winding machines.

Product Characteristics

- ♦ Improved short-circuit, overheat and over-current protection.
- ◆ A complete range of products with voltage from 220V to 690V.
- Set the brake-unit parameters on the host panel.
- Value adjustment for the multi-shift brake voltage valve, large brake torque, good braking effect.
- A variety of optional machine types, brake-unit parallel operation is available though the DC bus-bar without capacity limits.
- Small size and space-saving.







E series Inverter Technical Standards

	Item	Specifications	
		V/F control	
	Control Mode	Open-loop Vector Control (SV	/C)
		Vector Control (VC) (Not app	licable to E100/E102/EM60 series)
	Emagyamay Dunaisian	Digital: 0.02%	
	Frequency Precision	Analog: 0.1%	
	V/F Curve	Linear, square root, any V/F	
<u>10</u>	0 1 10 4	G-type: 150% rated current for	r 60s; 180% rated current for 3s
Control	Overload Capacity	P-type: 120% rated current for	r 60s; 150% rated current for 3s
	Start Torque	G-type: 0.5Hz/150% (SVC); 0	0Hz/180% (VC)
	Speed Adjustment Range	1:100 (SVC)	1:1000 (VC)
	Steady Speed Precision	0.5% (SVC)	0.02% (VC)
	Torque Precision	5% (VC)	
	Torque Compensation	Manual torque compensation ((0.10%-30.0%); Automatic torque compensation
	Operating Mode	Key-board, terminal, RS485 c	ommunication
	Frequency Source		sources. modes. very source: keyboard potentiometer, external analog, y, multi-speed, simple PLC, communication, computing
	Torque Source	14 torque sources, including d multi-order, communication, c	igital setting, external analog, pulse setting, computing results, etc.
	Acceleration and Deceleration Time	4 groups of lines (can be switch	ched through the option terminals); S Curve 1, S Curve 2
	Emergency Stop	Interrupt the output instantane	ously
ď	Multi-speed	-	e switched by different combination of order terminals
Functic	Simple PLC	Continuous operation of 16-sh time and frequency source for	hift speeds; the acceleration/deceleration time, operating every shift can be set separately
Basic Type Function	Inching Control	Inching frequency and inching Inching can be prioritized in p	g acceleration/deceleration time can be set separately; rocess.
3asic	Rotating-speed Track	Track the start speed and opera	ating speed of the inverter's load
н	Length and Distance Control	Length and distance control th	rough pulse inputs
	Counting	Counting through pulse inputs	;
	Swing Frequency	For winding machines in the to	extile industry
	Internal PID	Closed-loop process control sy	ystem is available
	AVR	Ensure constant output in case	of fluctuating grid voltage
	DC Brake	Quick and stable parking is av	railable
	Slip Compensation	Compensate the slip deviation	due to increased load
	Hopping Frequency	Prevent resonance with the loa	ad
	Droop Function	Balance the load rate of different	ent motors which drive the same load
	Timing	Automatic stop at a given time	





Product List

E100 Series Product List

Frequency inverter type	Rated capacity (KVA)	Rated input current (A)	Rated output current (A)	Matchable Motor (kW)	
S2 (Si	ngle-phase 220V	, 50/60Hz) (Built-in Br	ake Unit)		
CDI-E100G0R4S2B	0.8	5.0	2.3	0.4	
CDI-E100G0R75S2B	1.5	9	4.0	0.75	
CDI-E100G1R5S2B	2.7	15.7	7.0	1.5	
CDI-E100G2R2S2B	3.8	27	10.0	2.2	
T2 (T	hree-phase 220V	7, 50/60Hz) (Built-in Br	ake Unit)		
CDI-E100G0R4T2B	0.8	2.3	2.3	0.4	
CDI-E100G0R75T2B	1.5	6	4.0	0.75	
CDI-E100G1R5T2B	2.7	8.8	7.0	1.5	
CDI-E100G2R2T2B	3.8	12.5	10.0	2.2	
T4 (Three-phase 380V, 50/60H	z) (15kW and	below the standard bu	ilt-in brake unit)		
CDI-E100G0R75T4B	1.5	3.4	2.3	0.75	
CDI-E100G1R5T4B	3.0	5.0	3.7	1.5	
CDI-E100G2R2T4B	4.0	5.8	5.1	2.2	
CDI-E100G3R7T4B	5.9	10.5	9.0	3.7	
CDI-E100G5R5/P7R5T4B	8.5/11	15.5/20.5	13/17	5.5/7.5	
CDI-E100G7R5/P011T4B	11/17	20.5/26	17/25	7.5/11	
CDI-E100G011/P015T4BL	17/21	26/35	25/32	11/15	
CDI-E100G015/P018.5T4BL	21/24	35/38.5	32/37	15/18.5	
CDI-E100G018.5/P022T4	24/30	38.5/46.5	37/45	18.5/22	
CDI-E100G022/P030T4	30/40	46.5/62	45/60	22/30	
CDI-E100G030/P037T4	40/50	62/76	60/75	30/37	
CDI-E100G037/P045T4	50/60	76/92	75/90	37/45	
CDI-E100G045/P055T4	60/72	92/113	90/110	45/55	
CDI-E100G055/P075T4	72/100	113/157	110/152	55/75	
CDI-E100G075/P093T4	100/116	157/180	152/176	75/93	
CDI-E100G093/P110T4	116/138	180/214	176/210	93/110	
CDI-E100G110/P132T4	138/167	214/256	210/253	110/132	
CDI-E100G132/P160T4	167/200	256/305	253/300	132/160	
CDI-E100G160/P185T4	200/224	305/344	300/340	160/185	
CDI-E100G185/P200T4	224/250	344/383	340/380	182/200	
CDI-E100G200/P220T4L	250/276	383/425	380/420	200/220	
CDI-E100G220T4L	276	425	420	220	
CDI-E100P250T4L	316	484	480	250	
CDI-E100G250/P280T4L	316/355	484/543	480/540	250/280	
CDI-E100G280/P315T4L	355/395	543/605	540/600	280/315	
CDI-E100G315/P355T4L	395/467	605/714	600/680	315/355	
CDI-E100G355/P375T4L	447/467	683/714	680/710	355/375	
CDI-E100G375T4L	467	714	710	375	
CDI-E100P400T4L	494	753	750	400	
CDI-E100P500T4L	612	934	930	500	
CDI-E100G500T4L	612	934	930	500	
CDI-E100G630T4L	790	1206	1200	630	





E102 Series Product List

			T		
	Rated capacity	Rated input current	Rated output current	Matchable	
Frequency inverter type	(KVA)	(A)	(A)	Motor	
		, ,	` ,	(kW)	
		, 50/60Hz) (Built-in Br	· · · · · · · · · · · · · · · · · · ·		
CDI-E102G0R4S2B 0.8		5.0	2.3	0.4	
CDI-E102G0R75S2B	1.5	9	4.0	0.75	
CDI-E102G1R5S2B	2.7	15.7	7.0	1.5	
CDI-E102G2R2S2B	3.8	27	10.0	2.2	
	<u> </u>	7, 50/60Hz) (Built-in B	· · · · · · · · · · · · · · · · · · ·		
CDI-E102G0R4T2B	0.8	2.3	2.3	0.4	
CDI-E102G0R75T2B	1.5	6	4.0	0.75	
CDI-E102G1R5T2B	2.7	8.8	7.0	1.5	
CDI-E102G2R2T2B	3.8	12.5	10.0	2.2	
T4 (Three-phase 38	0V, 50/60Hz) (1:	5kW and below the star	ndard built-in brake unit	()	
CDI-E102G0R75T4B	1.5	3.4	2.3	0.75	
CDI-E102G1R5T4B	3.0	5.0	3.7	1.5	
CDI-E102G2R2T4B	4.0	5.8	5.1	2.2	
CDI-E102G3R7T4B	5.9	10.5	9.0	3.7	
CDI-E102G5R5/P7R5T4B	8.5/11	15.5/20.5	13/17	5.5/7.5	
CDI-E102G7R5/P011T4B	11/17	20.5/26	17/25	7.5/11	
CDI-E102G011/P015T4BL	17/21	26/35	25/32	11/15	
CDI-E102G015/P018.5T4BL			32/37	15/18.5	
CDI-E102G018.5/P022T4	24/30	38.5/46.5	37/45	18.5/22	
CDI-E102G022/P030T4	30/40	46.5/62	45/60	22/30	
CDI-E102G030/P037T4	40/50	62/76	60/75	30/37	
CDI-E102G037/P045T4	50/60	76/92	75/90	37/45	
CDI-E102G045/P055T4	60/72	92/113	90/110	45/55	
CDI-E102G055/P075T4	72/100	113/157	110/152	55/75	
CDI-E102G075/P093T4	100/116	157/180	152/176	75/93	
CDI-E102G093/P110T4	116/138	180/214	176/210	93/110	
CDI-E102G110/P132T4	138/167	214/256	210/253	110/132	
CDI-E102G132/P160T4	167/200	256/305	253/300	132/160	
CDI-E102G160/P185T4	200/224	305/344	300/340	160/185	
CDI-E102G185/P200T4	224/250	344/383	340/380	182/200	
CDI-E102G200/P220T4L	250/276	383/425	380/420	200/220	
CDI-E102G220T4L	276	425	420	220	
CDI-E102P250T4L	316	484	480	250	
CDI-E102G250/P280T4L	316/355	484/543	480/540	250/280	
CDI-E102G280/P315T4L	355/395	543/605	540/600	280/315	
CDI-E102G315/P355T4L	395/467	605/714	600/680	315/355	
CDI-E102G355/P375T4L	447/467	683/714	680/710	355/375	
CDI-E102G375T4L	467	714	710	375	
CDI-E102P400T4L	494	753	750	400	
CDI-E102P500T4L	612	934	930	500	
CDI-E102G500T4L	612	934	930	500	
CDI-E102G500T4L	790	1206	1200	630	





Product List

E180 Series Product List

Frequency inverter type	Rated capacity (KVA)	Rated input current (A)	Rated output current (A)	Matchable Motor (kW)
	T2 (Three-ph	ase 220V, 50/60Hz)		!
CDI-E180G0R4T2B	1.5	3.4	2.3	0.4
CDI-E180G0R75T2B	3	5.0	4.0	0.75
CDI-E180G1R5T2B	4	5.8	7.0	1.5
CDI-E180G2R2T2B	5.9	10.5	10	2.2
CDI-E180G3R7T2B	8.5	15.5	17	3.7
CDI-E180G5R5T2B	17	26	25	5.5
CDI-E180G7R5T2BL	21	35	32	7.5
CDI-E180G011T2	30	46.5	45	11
CDI-E180G015T2	40	62	60	15
CDI-E180G018.5T2	50	76	75	18.5
CDI-E180G022T2	60	92	90	22
CDI-E180G030T2	72	113	110	30
	T4 (Three-ph	ase 380V, 50/60Hz)		
CDI-E180G0R75T4B	1.5	3.4	2.3	0.75
CDI-E180G1R5T4B	3	5.0	3.7	1.5
CDI-E180G2R2T4B	4	5.8	5.1	2.2
CDI-E180G3R7/P5R5T4B	5.9/8.5	10.5/15.5	9.0/13	3.7/5.5
CDI-E180G5R5MT4B	8.5	15.5	13	5.5
CDI-E180G5R5/P7R5T4B	8.5/11	15.5/20.5	13/17	5.5/7.5
CDI-E180G7R5/P011T4B	11/17	20.5/26	17/25	7.5/11
CDI-E180G011MT4B	17	26	25	11
CDI-E180G011/P015T4BL	17/21	26/35	25/32	11/15
CDI-E180G015/P018.5T4BL	21/24	35/38.5	32/37	15/18.5
CDI-E180G018.5/P022T4	24/30	38.5/46.5	37/45	18.5/22
CDI-E180G022/P030T4	30/40	46.5/62	45/60	22/30
CDI-E180G030/P037T4	40/50	62/76	60/75	30/37
CDI-E180G037/P045T4	50/60	76/92	75/90	37/45
CDI-E180G045/P055T4	60/72	92/113	90/110	45/55
CDI-E180G055/P075T4	72/100	113/157	110/152	55/75
CDI-E180G075/P093T4	100/116	157/180	152/176	75/93
CDI-E180G093/P110T4	116/138	180/214	176/210	93/110
CDI-E180G110/P132T4	138/167	214/256	210/253	110/132
CDI-E180G132/P160T4	167/200	256/305	253/300	132/160
CDI-E180G160/P185T4	200/224	305/344	300/340	160/185
CDI-E180G185/P200T4	224/250	344/383	340/380	182/200
CDI-E180G200/P220T4L	250/276	383/425	380/420	200/220
CDI-E180G220T4L	276	425	420	220
CDI-E180P250T4L	316	484	480	250
CDI-E180G250/P280T4L	316/355	484/543	480/540	250/280



CDI-E180G280/P315T4L	355/395	543/605	540/600	280/315
CDI-E180G315/P355T4L	395/467	605/714	600/680	315/355
CDI-E180G355/P375T4L	447/467	683/714	680/710	355/375
CDI-E180G375T4L	467	714	710	375
CDI-E180P400T4L	494	753	750	400
CDI-E180G400T4L	494	753	750	400
CDI-E180P500T4L	612	934	930	500
CDI-E180G500T4L	612	934	930	500
CDI-E180G630T4L	790	1206	1200	630

EM60 Series Product List

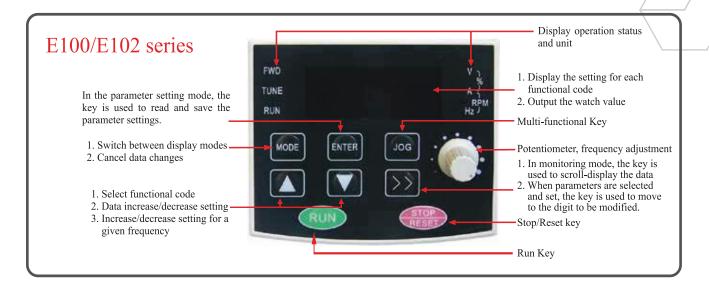
Frequency inverter type	Rated capacity (kVA)	Rated input current (A)	Rated output current (A)	Adaptive motor (kW)
	S1 (Single	-phase 110V, 50/60I	Hz)	
CDI-EM60G0R75S1	1.4	26.25	7.0	0.75
CDI-EM60G1R5S1	2.5	48.75	13.0	1.5
	S2 (Single	e-phase 220V50/60H	Iz)	
CDI-EM60G0R4S2	0.8	5.0	2.0	0.4
CDI-EM60G0R4S2B	0.8	5.0	2.0	0.4
S1 (Single-phase 110V, 50/2007) CDI-EM60G0R75S1		9	4.0	0.75
S1 (Single-phase 110V, 50/60Hz)		0.75		
CDI-EM60G1R1S2	2.0	11.7	5.5	1.1
CDI-EM60G1R1SB	2.0	9 4.0 0.75 11.7 5.5 1.1 11.7 5.5 1.1 15.7 7.0 1.5 15.7 7.0 1.5		1.1
CDI-EM60G1R5S2	-EM60G1R1SB 2.0 11.7 5.5 -EM60G1R5S2 2.7 15.7 7.0		1.5	
CDI-EM60G1R5S2B	2.7	15.7	7.0	1.5
CDI-EM60G2R2S2	3.8	27	10.0	2.2
CDI-EM60G2R2S2B	3.8	27	10.0	2.2
	T4 (Three-	phase 380V, 50/60H	Iz)	•
CDI-EM60G0R75T4B	1.5	3.4	2.3	0.75
CDI-EM60G1R5T4B	3.0	5.0	3.7	1.5
CDI-EM60G2R2T4B	4.0	5.8	5.1	2.2
CDI-EM60G3R7T4B	5.9	10.5	8.8	3.7
CDI-EM60G5R5T4B	8.5	15.5	13	5.5
	11	20.5		7.5
CDI-EM60G011T4B	·			11
CDI-EM60G015T4B	21	35	32	15



E series Inverter Technical Standard

	Item	Specifications
nction	Internal Virtual Time- Delay Relay	Simple logic programming for the multi-functional output terminals and the digital input terminals. The logic results can be equivalent to the digital input terminal function, and can be output through the multi-functional output terminals
Enhanced Function	Internal Timer	Two internal timers to collect timing input signals and to output timing signals. The two timers can be used separately or together
盟	Internal Math Operation Module	One internal 4-way math operation module for elementary arithmetic operations, numerical magnitude judgment and integral operation
ation	E100	The control panel has a RS485 communication interface which supports standard MODBUS-RTU protocol
Communication	E102/E180/EM60	The control panel does not have a RS485 communication interface, and an external 485 communication expansion card shall be connected. Support standard MODBUS-RTU protocol. The E180 series also support standard PROFIBUS-DP protocol (through an external E180-DP expansion card).
	E100	The coder can be connected directly through the DI5 and DI6 terminals on the control panel, and simple closed-loop control is available through PID control. Such connection is used in undemanding situations.
Coder	EM60	The control panel does not have any interface for the coder, and a one-way high-speed pulser can be extended (through DI6).
	E102	The control panel only has one coder interface (DI6).
	E180	The control panel does not have any coder interface, and an external coder expansion card is necessary. The inverter supports ABZ incremental coder, UVW incremental coder and resolver. Such connection enables high-performance VC, and can be used in situations with demanding control precision requirements.
jo,	E100/E102	Only for asynchronous motors
Motor	E180	For asynchronous motors and synchronous motors
Display	Operation Information	Given frequency, output frequency, output voltage, busbar voltage, input signal, feedback value, module temperature, and synchronous speed of the motor. At most 32 parameters can be displayed in cycle through the ">>" key.
Dis	Fault Information	In the fault protection mode, three pieces of history fault information can be saved. Every piece includes the frequency, current, busbar voltage and I/O terminal status when the fault takes place.
uo	Inverter Protection	Over-current, over-voltage, module fault protection, under-voltage, overheat, overload, external fault protection, EEPROM fault protection, ground protection, and default phase
Protection	Inverter Alarm	Locked-rotor protection, overload alarm
Pro	Instantaneous Power Down	Less than 15 ms: continuous operation More than 15ms: automatic restart
	Ambient Temperature	-10 °C ~ 40 °C
Environment	Storage Temperature	-10 °C ~ 40 °C
iron	Ambient Humidity	Max. 90% RH (No condensation)
Env	Altitude/Vibration	Below 1000m; below 0.6g
	Working Place	No corrosive gas, inflammable gas, oil mist or dust

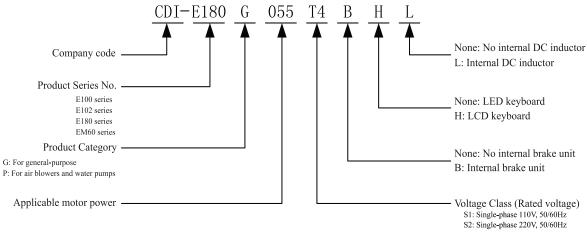
E series Inverter Keyboard



Nameplate Data and Naming Rules

Nameplate Data: e.g. CDI-E180G055T4BHL

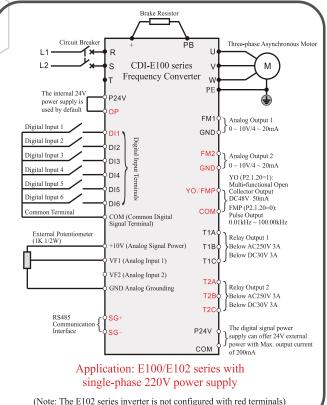


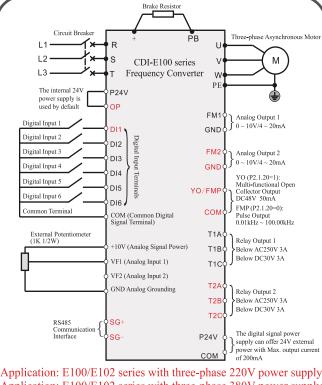




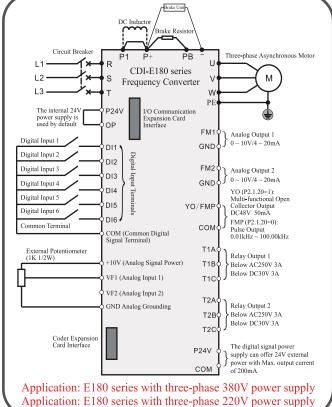


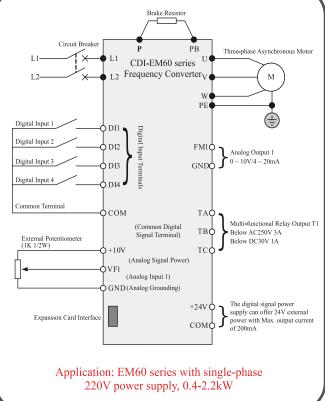
E series Inverter Wiring Diagram





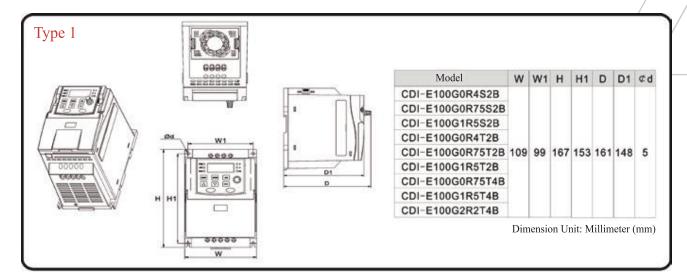
Application: E100/E102 series with three-phase 380V power supply (Note: The E102 series inverter is not configured with red terminals) (Note: The E102 series inverter is not configured with red terminals) Brake Resisto

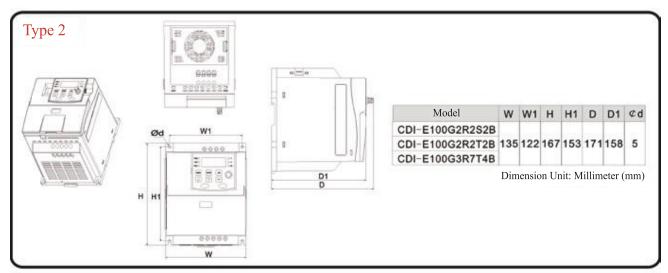


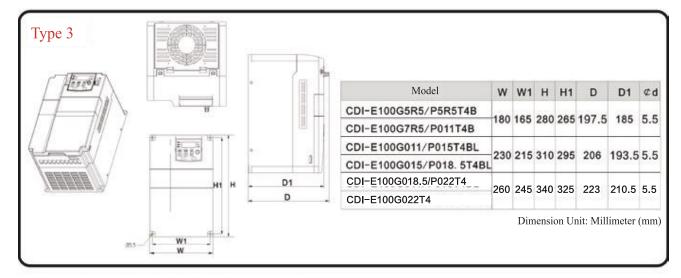






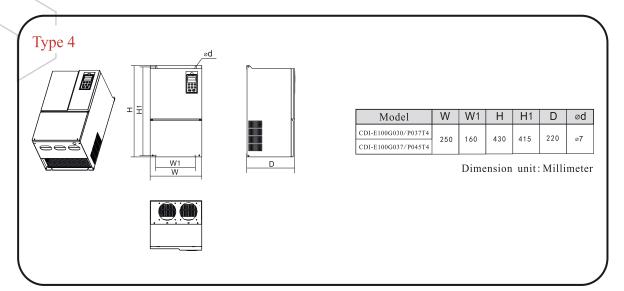


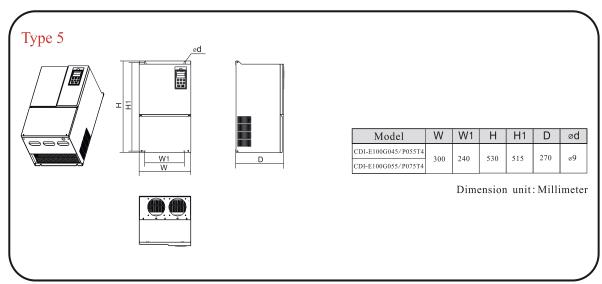


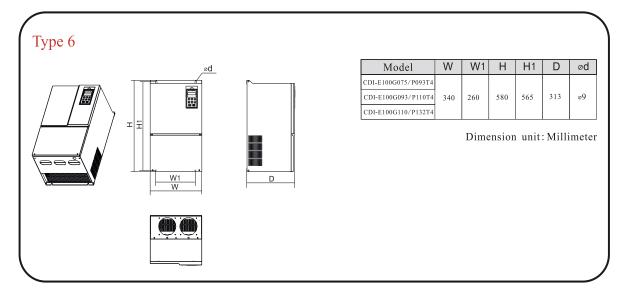


Note: The External Dimension of E102 series are the same as that of E100 series.

E100/E102 series External Dimension







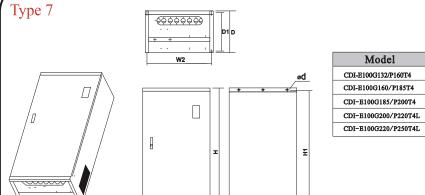
Note: The External Dimension of E102 series are the same as that of E100 series.





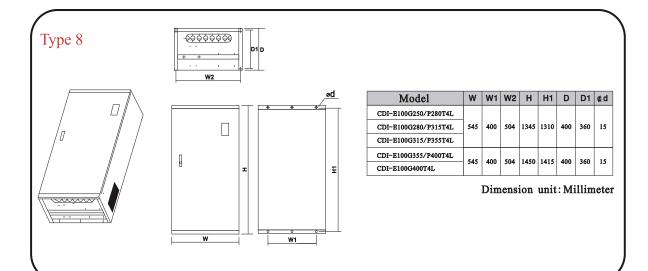


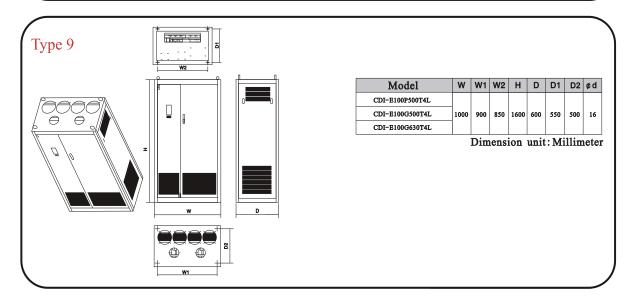
E100/E102 series External Dimension



Model	W	W1	W2	Н	H1	D	D1	¢d
CDI-E100G132/P160T4								
CDI-E100G160/P185T4	400	300	365	940	910	367	336	13
CDI-E100G185/P200T4	400	300	303	940	910	307	330	13
CDI-E100G200/P220T4L	514	400	504	1225	1200	400	360	15
CDI-E100G220/P250T4L	317	400	304	1233	1200	400	500	

Dimension unit: Millimeter



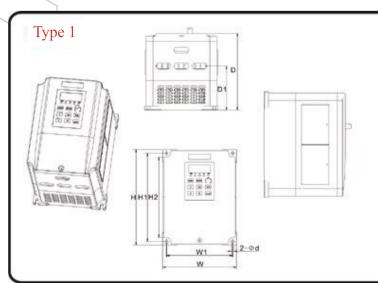


Note: The External Dimension of E102 series are the same as that of E100 series.



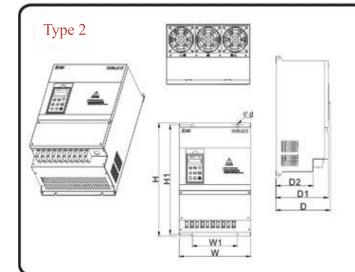


E180 series External Dimension



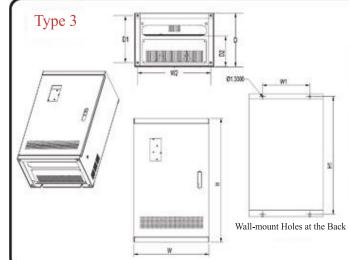
Model	W	W1	Н	H1	H2	D	D1	¢d	
CDI-E180G0R4T2B					1	0 0			
CDI-E180G0R75T2B									
CDI-E180G0R75T4B	130	120	180	170	154	148	85	5	
CDI-E180G1R5T4B	A 187 (S)	20000	100000	33050	12315	SCHOOL SC			
CDI-E180G2R2T4B									
CDI-E180G1R5T2B						-:			
CDI-E180G2R2T2B	1		930	0.000	2502		323	102203	:22
CDI-E180G3R7/P5R5T4B	155	145	225	215	199	160	97	5	
CDI-E180G5R5MT4B						2. 0			
CDI-E180G3R7T2B									
CDI-E180G5R5/P7R5T4B	200	400	200	200	270	470	130		
CDI-E180G7R5/P011T4B	200	188	300	288	270	172	130	0	
CDI-E180G011MT4B									

Dimension Unit: Millimeter (mm)



Model	w	W1	н	H1	D	D1	D2	∉d
CDI-E180G5P5T2B						1111111111	-	
CDI-E180G7P5T2BL	250	400	400	400	407	407	400	
CDI-E180G011/P015T4BL	250	180	420	405	197	187	126	-
CDI-E180G015/P018. 5T4BL	1							
CDI-E180G011T2				- 1			1	
CDI-E180G015T2]			445			148	
CDI-E180G018. 5/P022T4	300	190	460					7
CDI-E180G022/P030T4	00000		1063					
CDI-E180G030/P037T4								
CDI-E180G018.5T2								
CDI-E180G022T2	200	200	500					
CDI-E180G037/P045T4	355	290	530	515	251	291	174	9
CDI-E180G045/P055T4								
CDI-E180G030T2							174	
CDI-E180G055/P075T4	390	290	600	585	267	257		9
CDI-E180G075/P093T4								

Dimension Unit: Millimeter (mm)



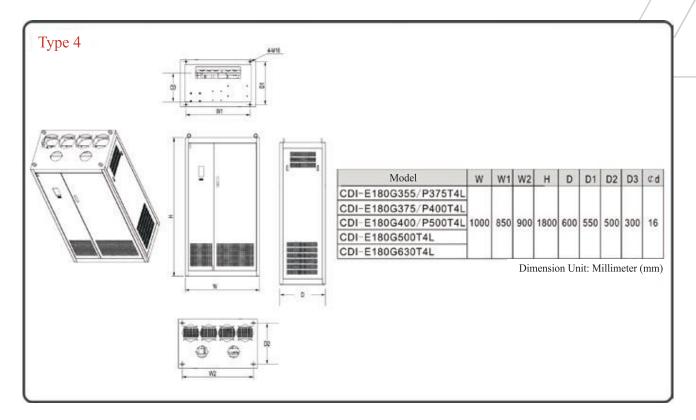
Model	W	W1	W2	Н	H1	D	D1	D2	¢d	
CDI-E180G093/P110T4	470	300	425	750	720	305	270	175	13	
CDI-E180G110/P132T4	4/0	300	433	730	120	303	210	173	13	
CDI-E180G132/P160T4										
CDI-E180G160/P185T4	530	350	495	950	920	375	345	262	13	
CDI-E180G185/P200T4					05240320		octor)	0.504.5	T A DC	
CDI-E180G200/P220T4L			450	500	1050	1210	400	200	224	40
CDI-E180G220/P250T4L	620	450	380	1250	1210	420	380	324	15	
CDI-E180G250/P280T4L		200					- 13			
CDI-E180G280/P315T4L	700	500	600	1400	1360	420	380	324	15	
CDI-E180G315/P355T4L										

Dimension Unit: Millimeter (mm)



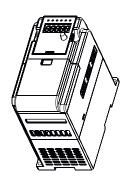


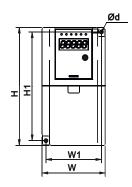


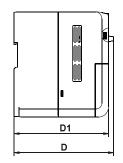


EM60 series External Dimension









Model	W	W1	Н	H1	D	D1	¢d	
CDI-EM60G0R75S1								
CDI-EM60G0R4S2								
CDI-EM60G0R4S2B								
CDI-EM60G0R75S2								
CDI-EM60G0R75S2B	84	74	152	140	148	141	5. 5	
CDI-EM60G1R5MS2	07	/ -	132	170	140	171	3. 3	
CDI-EM60G1R5MS2B								
CDI-EM60G0R75T4B								
CDI-EM60G1R5T2B								
CDI-EM60G1R5T4B								

Model	W	W1	Н	H1	D	D1	¢d
CDI-EM60G1R5S1							
CDI-EM60G1R5S2							
CDI-EM60G1R5S2B							
CDI-EM60G2R2S2	105	0.5	1.05	1.50	1.71	1	ا ۽ ا
CDI-EM60G2R2S2B	105	95	165	153	161	154	5. 5
CDI-EM60G2R2T2B							
CDI-EM60G2R2T4B							
CDI-EM60G3R7T2B							
CDI-EM60G3R7T4B							

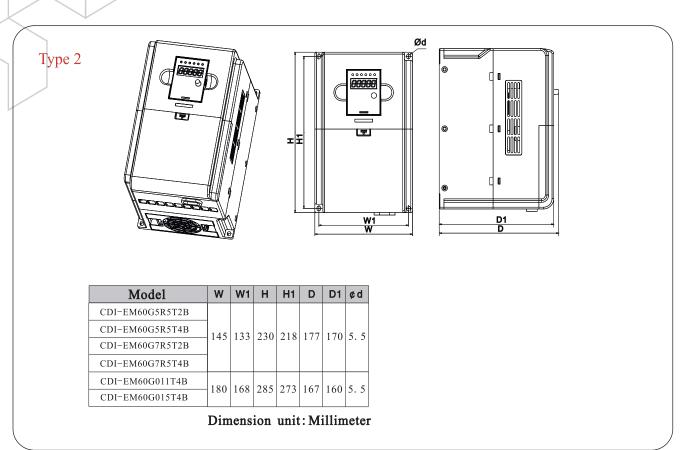
Dimension unit: Millimeter

Dimension unit: Millimeter





Dimensions of EM60 Series



Accessories for E series

E series External Keyboard Dimension and Installation Holes



Accessories: Multi-functional Expansion Card





E180-IO1 Expansion Card 4-way digital input (DI7-DI10) 1-way analog input (VF3) 2-way multi-functional open collector output (YO1, YO2) RS-485 communication interface (standard MODBUS-RTU protocol)





E102 Communication Expansion Card Standard MODBUS-RTU protocol



E180-IO2 Expansion Card 4-way digital input (DI7-DI10)

1-way analog input (VF3)

2-way multi-functional open collector output (YO1, YO2)



E180 PROFIBUS Expansion Card Standard PROFIBUS-DP protocol Optional only for 3.7kW or above types Note: The expansion card E180-DP only applies to models with "DP" endings, e.g. ModelCDI-E180G3R7/P5R5T4B



E180 Coder Expansion Card 1 A/B/Z deferential input No frequency division output Max. Rate: 100kHz

Input deferential signal amplitude: ≤7V



E180-ZS

E180 Injection Molding Machine Expansion Card 2-way digital input (DI7-DI8) 2-way analog conversion

E180 Water Supply Expansion Card



E180 Coder Expansion Card 2 A/B/Z/U/V/W deferential input No frequency division output Max. Rate: 100kHz

Input deferential signal amplitude: $\leq 7V$



4 main pumps + 1 auxiliary pump automatic control Pressure control for 8 intervals: any pressure can be set and ON/OFF timing is available within every interval Sleep function and the auxiliary pump to reduce energy consumption and prolong service life Note: Only 5.5kW or above types support rapid configuration



E180 Coder Expansion Card 3 A/B/Z open collector input Max. Rate: 100kHz



EM60-IO Expansion Card 2-way digital input (DI5, DI6) 1-way analog input (VF2) 1-way analog output (FM2)



E180 Resolver Expansion Card 10kHz 7VRMS stimulus output 12-digit resolution

No frequency division output



EM60 Communication Expansion Card SG+: 485 communication positive signal terminal SG-: 485 communication negative signal terminal MODBUS-RTU protocol



E180 Communication Expansion Card Standard MODBUS-RTU protocol



CDRA Series Full-digital Intelligent Soft Starter for AC Motors

The CDRA series Full-digital Intelligent Soft Starter for AC Motors is new advanced-level start equipment featuring electric & electronic technology, micro-processing technology and modern control theory. It enables effective control of start current for asynchronous motors, and is a desired alternative to reduced-voltage starting equipments featuring star-delta conversion starting and self-coupling transformer starting. Furthermore, the soft starter has a variety of control modes through keyboard, external terminals or host computer, as well as output functions such as fault relay output, multi-functional relay output and analog output, so as to be flexible to play a role in the system.

Technical Standard

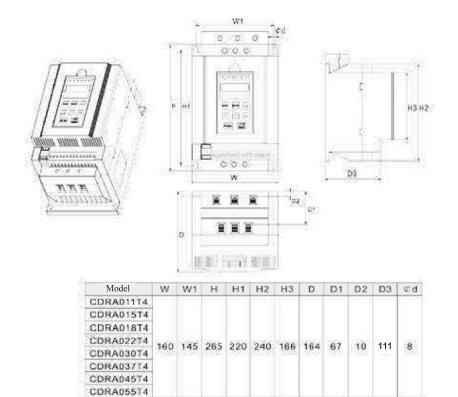
	Operation Control Mode		Keyboard/External Terminals/RS485 Communication						
	Start Mode		Current Limit/ Voltage/ Heavy-load						
	Start/St	op Time	Digital Settings						
	Start D	elay	Digital Settings						
	Emerge	ency Stop	Interrupt the output of the soft starter						
tion	Current	Limit	Start current below this value in the current limit and heavy-load modes						
Operation	Start Vo	oltage	Start voltage can be set digitally in the voltage mode						
O	Light-le	oad Control	Belt tripping can be detected						
	Restart		Restart automatically after stopped due to fault						
	Fault Output		Contact output: < AC 250V 5A; < DC 30V 5A						
	Multi-functional Relay Output		Start delay, start, operation, stop, complete stop, restart						
	Analog	Output	0-20mA/ 4-20mA, optional						
ction	Soft Sta	arter Protection	Over-current, overload, overheat, three-phase imbalance, default phase, light-load, external fault						
Working Conditions Display Protection	Soft Sta	arter Alarming	Emergency stop, light-load, restart						
olay	Keyboard	Operation Information	Ready, start delay, start, operation, stop, fault alarm						
Disp	Keyb	Parameter Protection	Protect the parameters from being altered						
tions	Туре		AC-53b						
ondi	Rated Insulation Voltage		660V Rated Impact-withstanding Voltage: 4kV						
ing (_	an	CDRA011T4~CDRA055T4: IP20						
Work	Degree	of Protection	CDRA075T4~CDRA600T4: IP00						
	Ambier	nt Temperature	-10 °C ~ 40 °C						
ient	Storage	Temperature	-20 C ~ 65 C						
Environment	Ambier	nt Humidity	90% RH at most (No condensation)						
Envi	Altitude	e/Vibration	< 1000m; < 5.9m/s2 (=0.6g)						
	Workin	g Place	No corrosive gas, inflammable gas, oil mist, or dust						
Coc	oling		Natural Cooling						



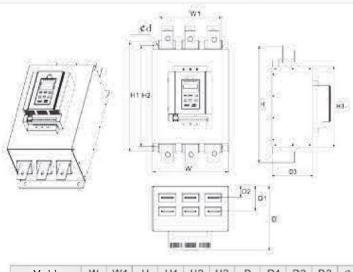
Model	Rated Power (kW)	Rated Current (A)	Circuit Breaker (QF)	Bypass Contactor (KM)	Primary Line
CDRA011T4	11	25	CDM1-63L/32	CJ20-25	6mm Cable
CDRA015T4	15	32	CDM1-63L/40	CJ20-40	10mm Cable
CDRA018T4	18.5	37	CDM1-63L/50	CJ20-40	10mm Cable
CDRA022T4	22	45	CDM1-63L/63	CJ20-63	16mm Cable
CDRA030T4	30	60	CDM1-100L/80	CJ20-63	25mm Cable
CDRA037T4	37	75	CDM1-100L/100	CJ20-100	35mm Cable
CDRA045T4	45	90	CDM1-225L/125	CJ20-100	35mm Cable
CDRA055T4	55	110	CDM1-225L/160	CJ20-160	35mm Cable
CDRA075T4	75	152	CDM1-225L/180	CJ20-160	35mm Cable
CDRA093T4	93	176	CDM1-225L/200	CJ20-250	30*3mm Copper Bar
CDRA110T4	110	210	CDM1-400L/250	CJ20-250	30*3mm Copper Bar
CDRA132T4	132	253	CDM1-400L/315	CJ20-400	30*4mm Copper Bar
CDRA160T4	160	300	CDM1-400L/350	CJ20-400	30*4mm Copper Bar
CDRA200T4	200	380	CDM1-400L/400	CJ20-400	40*4mm Copper Bar
CDRA250T4	250	480	CDM1-630L/630	CJ20-630	40*5mm Copper Bar
CDRA320T4	320	600	CDM1-800H/700	CJ40-800	40*5mm Copper Bar
CDRA400T4	400	750	CDM1-800H/800	CJ40-1000	50*5mm Copper Bar
CDRA450T4	450	892	CDM1-1250/1000	CJ40-1000	50*5mm Copper Bar
CDRA500T4	500	930	CDM1-1250/1250	CJ40-1000	50*5mm Copper Bar
CDRA600T4	600	1100	CDM1-1250/1250	CJ40-1000	50*5mm Copper Bar



CDRA series Soft Starter External and Installation Dimension



Dimension Unit: Millimeter (mm)



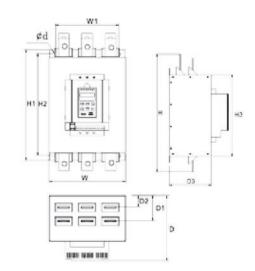
Model	W	W1	Н	H1	H2	НЗ	D	D1	D2	D3	¢d
CDRA075T4			534	430	395	370	255	98	44	180	10
CDRA093T4		230									
CDRA110T4	280										
CDRA132T4											
CDRA160T4											

Dimension Unit: Millimeter (mm)



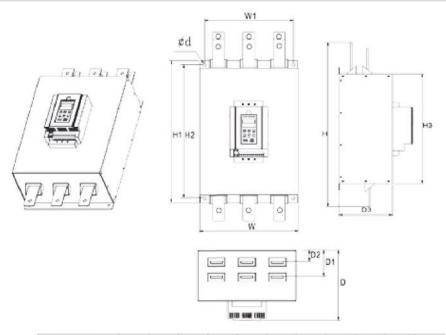
CDRA series Soft Starter External and Installation Dimension





Model	W	W1	Н	H1	H2	НЗ	D	D1	D2	D3	⊄d
CDRA200T4											
CDRA250T4	310	265	594	475	440	415	255	98	44	180	10
CDRA320T4											

Dimension Unit: Millimeter (mm)



Model	W	W1	Н	H1	H2	НЗ	D	D1	D2	D3	⊄d
CDRA400T4										D3 200	
CDRA450T4	446	075	740		500	105	075	400			
CDRA500T4	416	375	740	222	520	495	5 2/5	106	44		10
CDRA600T4											

Dimension Unit: Millimeter (mm)



